

## PATENT ABSTRACTS OF JAPAN

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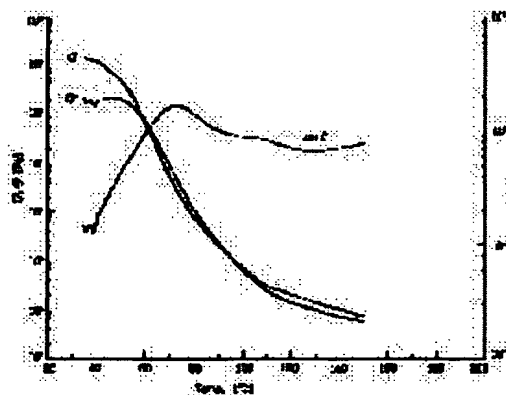
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**(54) TONER FOR DEVELOPING ELECTROSTATIC CHARGE IMAGE AND IMAGE FORMING METHOD**

(57)Abstract:

**PROBLEM TO BE SOLVED:** To obtain a toner for developing an electrostatic charge image having satisfactory low-temp. fixability, anti-offsetting property and blocking resistance independently of transfer paper.

**SOLUTION:** This toner contains a binder resin, a colorant and wax. A temp. at which the ratio ( $G''/G'=\tan \delta$ ) of the modulus of lost elasticity of this toner to the modulus of storage elasticity becomes 1.0 exists in the range of 55-70° C, and at the temp. the modulus of elasticity is  $\leq 1.5 \times 10^8$  Pa. The ratio ( $G'40/G'50$ ) of the modulus ( $G'40$ ) of storage elasticity of this toner at 40° C to the modulus ( $G'50$ ) of storage elasticity at 50° C is 1.5-5.0, the ratio ( $G'50/G'60$ ) of the modulus ( $G'50$ ) of storage elasticity at 50° C to the modulus ( $G'60$ ) of storage elasticity at 60° C is 3-20, the ratio ( $G'70/G'100$ ) of the modulus ( $G'70$ ) of storage elasticity at 70° C to the modulus ( $G'100$ ) of storage elasticity at 100° C is 50-250 and the ratio ( $G'110/G'140$ ) of the modulus ( $G'110$ ) of storage elasticity at 110° C to the modulus ( $G'140$ ) of storage elasticity at 140° C is 2-20.

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**CLAIMS**

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**[Claim(s)]**

[Claim 1] In a toner for electrostatic-charge image development containing binding resin, a coloring agent, and a wax this toner (a) It exists in a temperature field whose temperature from which a ratio ( $G''/G'=\tan\delta$ ) of a loss modulus and a storage modulus is set to 1.0 is 55-70 degrees C. And an elastic modulus at that time is below  $1.5 \times 10^8$  Pa, and ratios ( $G'40/G'50$ ) of a storage modulus ( $G'40$ ) in (b) temperature of 40 degrees C and a storage modulus ( $G'50$ ) in temperature of 50 degrees C are 1.5-5.0. (c) Ratios ( $G'50/G'60$ ) of a storage modulus ( $G'50$ ) and a storage modulus ( $G'60$ ) in temperature of 60 degrees C are 3-20. (d) Ratios ( $G'70/G'100$ ) of a storage modulus ( $G'70$ ) in temperature of 70 degrees C and a storage modulus ( $G'100$ ) in temperature of 100 degrees C are 50-250. (e) A toner for electrostatic-charge image development characterized by ratios ( $G'110 / G'140$ ) of a storage modulus ( $G'110$ ) in temperature of 110 degrees C and a storage modulus ( $G'140$ ) in temperature of 140 degrees C being 2-20.

[Claim 2] This toner is a toner for electrostatic-charge image development according to claim 1 which exists in a temperature field whose temperature from which a ratio ( $G''/G'$ ) is set to 1.0 is 58-68 degrees C, and is characterized by an elastic modulus at that time being  $1 \times 10^7$  Pa -  $1.3 \times 10^8$  Pa.

[Claim 3] This toner is a toner for electrostatic-charge image development according to claim 1 which exists in a temperature field whose temperature from which a ratio ( $G''/G'$ ) is set to 1.0 is 59-65 degrees C, and is characterized by an elastic modulus at that time being  $3 \times 10^7$  Pa -  $1.0 \times 10^8$  Pa.

[Claim 4] This toner is a toner for electrostatic-charge image development according to claim 1 to 3 characterized by ratios ( $G'40/G'50$ ) of this storage modulus ( $G'40$ ) and this storage modulus ( $G'50$ ) being 1.8-4.0.

[Claim 5] This toner is a toner for electrostatic-charge image development according to claim 1 to 3 characterized by ratios ( $G'40/G'50$ ) of this storage modulus ( $G'40$ ) and this storage modulus ( $G'50$ ) being 2.0-3.5.

[Claim 6] This toner is a toner for electrostatic-charge image development according to claim 1 to 5 characterized by ratios ( $G'50/G'60$ ) of this storage modulus ( $G'50$ ) and this storage modulus ( $G'60$ ) being 4-15.

[Claim 7] This toner is a toner for electrostatic-charge image development according to claim 1 to 5 characterized by ratios ( $G'50/G'60$ ) of this storage modulus ( $G'50$ ) and this storage modulus ( $G'60$ ) being 5-10.

[Claim 8] This toner is a toner for electrostatic-charge image development according to claim 1 to 7 characterized by ratios ( $G'70/G'100$ ) of this storage modulus ( $G'70$ ) and this storage modulus ( $G'100$ ) being 60-240.

[Claim 9] This toner is a toner for electrostatic-charge image development according to claim 1 to 7 characterized by ratios ( $G'70/G'100$ ) of this storage modulus ( $G'70$ ) and this storage modulus ( $G'100$ ) being 70-220.

[Claim 10] This toner is a toner for electrostatic-charge image development according to claim 1 to 9 characterized by ratios ( $G'110 / G'140$ ) of this storage modulus ( $G'110$ ) and this storage

modulus (G'140) being 2.5–18.

[Claim 11] This toner is a toner for electrostatic-charge image development according to claim 1 to 9 characterized by ratios (G'110 / G'140) of this storage modulus (G'110) and this storage modulus (G'140) being 3–15.

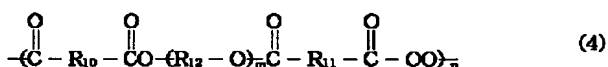
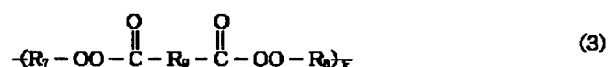
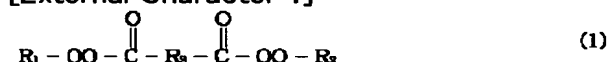
[Claim 12] This binding resin is a toner for electrostatic-charge image development according to claim 1 to 11 characterized by containing a block copolymer which has an aromatic series vinyl monomer unit and (meta) an acrylic ester monomer unit.

[Claim 13] This block copolymer is a toner for electrostatic-charge image development according to claim 1 to 12 characterized by containing to this binding resin 10% of the weight or more to all binding resin.

[Claim 14] This block copolymer is a toner for electrostatic-charge image development according to claim 1 to 13 characterized by changing 5 degrees C or more of polymerization reaction temperature, and being compounded by radical polymerization using a radical polymerization initiator whose difference of 10-hour reduction-by-half temperature from which it has an aromatic series vinyl monomer and (meta) two or more acrylic ester monomers in intramolecular, and a cleavage reaction of each peroxide radical occurs a peroxide radical in them is 5 degrees C or more.

[Claim 15] binding resin — an aromatic series vinyl monomer and (meta) an acrylic ester monomer — the following chemical formula (1), (2), and (3) — or (4) —

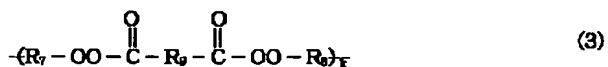
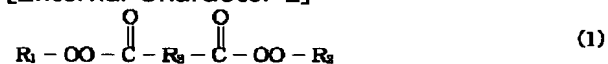
[External Character 1]



R1, R2, R3, R4, R5, R6, R7, R8, R9, and R10, R11 and R12 show the straight chain of carbon numbers 2–30, branching, an annular alkyl group, or the aryl group of carbon numbers 6–20 among [type, and even if these are the same, they may differ mutually. k and n express the integer of 2–50, and m expresses the integer of 1–20. ] The toner for electrostatic-charge image development according to claim 1 to 14 characterized by containing the copolymer compounded by coming out, changing 5 degrees C or more of polymerization reaction temperature, and carrying out a radical polymerization using the radical polymerization initiator shown.

[Claim 16] this binding resin — (i) aromatic series vinyl monomer — (independent or monomer mixture which mixed an aromatic series vinyl monomer and an acrylic ester (meta) monomer by weight ratio 20:1–1:1, the following chemical formula (1) and (2), 3) — or (4) —

[External Character 2]



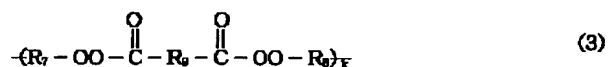
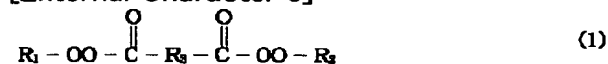
R1, R2, R3, R4, R5, R6, R7, R8, R9, and R10, R11 and R12 show the straight chain of carbon numbers 2–30, branching, an annular alkyl group, or the aryl group of carbon numbers 6–20 among [type, and even if these are the same, they may differ mutually. k and n express the integer of 2–50, and m expresses the integer of 1–20. ] 1st polymerization reaction production process which performs a polymerization reaction for the monomer constituent which comes out

and contains the radical polymerization initiator expressed at 50–120 degrees C;

(ii) (meta) The monomer mixture which mixed an acrylic ester monomer independent or the aromatic series vinyl monomer, and the acrylic ester (meta) monomer by the weight ratio 1:20–1:1 is added again. The toner for electrostatic-charge image development according to claim 1 to 14 characterized by containing the copolymer compounded through the production process which carries out a polymerization reaction at at least two steps of different temperature which have 2nd polymerization reaction production process; which performs a polymerization reaction with a temperature higher 5 degrees C or more than the 1st polymerization reaction.

[Claim 17] this binding resin — (i) (meta) acrylic ester monomer — (independent or monomer mixture which mixed an aromatic series vinyl monomer and an acrylic ester (meta) monomer by weight ratio 1:20–1:1, the following chemical formula (1) and (2), 3) — or (4) —

[External Character 3]



R1, R2, R3, R4, R5, R6, R7, R8, R9, and R10, R11 and R12 show the straight chain of carbon numbers 2–30, branching, an annular alkyl group, or the aryl group of carbon numbers 6–20 among [type, and even if these are the same, they may differ mutually. k and n express the integer of 2–50, and m expresses the integer of 1–20. ] Production process which carries out the polymerization reaction of the monomer constituent which comes out and contains the radical polymerization initiator expressed at 50–120 degrees C;

(ii) toner for electrostatic charge image development according to claim 1 to 14 characterize by contain the copolymer compounded through the production process which carry out a polymerization reaction at at least two steps of different temperature which consist of production process; which add again the monomer mixture which mixed an aromatic series vinyl monomer independent or the aromatic series vinyl monomer, and the acrylic ester (meta) monomer by the weight ratio 20:1–1:1, and carry out a polymerization reaction at the temperature of 55 degrees C or more.

[Claim 18] This binding resin is a toner for electrostatic-charge image development according to claim 1 to 17 characterized by having number average molecular weight (Mn) of 2,500–50,000, and weighted mean particle weight (Mw) of 10,000–1,500,000.

[Claim 19] This toner is a toner for electrostatic-charge image development according to claim 1 to 18 characterized by having a peak, respectively to a field of molecular weight 12,000–40,000, and a field of molecular weight 50,000–1,200,000 in molecular weight distribution by GPC of THF extractives of this toner.

[Claim 20] This toner is a toner for electrostatic-charge image development according to claim 1 to 19 characterized by a ratio of area (L) of a with a molecular weight of 45,000 or less low-molecular-weight field and area (H) of the amount field of macromolecules exceeding molecular weight 45,000 satisfying following (relation L):(H)=1:9–9.5–0.5 in molecular weight distribution by GPC of THF extractives of this toner.

[Claim 21] A development production process which develops with a toner an electrostatic latent image currently held at an electrostatic latent-image supporter, and forms a toner image, In an image formation method of having a fixing production process which carries out heating fixing of the toner image imprinted by an imprint production process and this record material which imprint this toner image to record material with a heating fixing means at this record material This toner contains binding resin, a coloring agent, and a wax. This toner (a) It exists in a temperature field whose temperature from which a ratio ( $G''/G'=\tan\delta$ ) of a loss modulus and a storage modulus is set to 1.0 is 55–70 degrees C. And an elastic modulus at that time is

below  $1.5 \times 10^8$  Pa, and ratios ( $G'_{40}/G'_{50}$ ) of a storage modulus ( $G'_{40}$ ) in (b) temperature of 40 degrees C and a storage modulus ( $G'_{50}$ ) in temperature of 50 degrees C are 1.5–5.0. (c) A ratio ( $G'_{50}/G'_{60}$ ) of this storage modulus ( $G'_{50}$ ) and a storage modulus ( $G'_{60}$ ) in temperature of 60 degrees C is  $3-2 <DP\ N=0004> 0$ . (d) Ratios ( $G'_{70}/G'_{100}$ ) of a storage modulus ( $G'_{70}$ ) in temperature of 70 degrees C and a storage modulus ( $G'_{100}$ ) in temperature of 100 degrees C are 50–250. (e) An image formation method characterized by ratios ( $G'_{110} / G'_{140}$ ) of a storage modulus ( $G'_{110}$ ) in temperature of 110 degrees C and a storage modulus ( $G'_{140}$ ) in temperature of 140 degrees C being 2–20.

[Claim 22] This toner is the image formation method according to claim 21 which exists in a temperature field whose temperature from which a ratio ( $G''/G'$ ) is set to 1.0 is 58–68 degrees C, and is characterized by an elastic modulus at that time being  $1 \times 10^7$  Pa –  $1.3 \times 10^8$  Pa.

[Claim 23] This toner is the image formation method according to claim 21 which exists in a temperature field whose temperature from which a ratio ( $G''/G'$ ) is set to 1.0 is 59–65 degrees C, and is characterized by an elastic modulus at that time being  $3 \times 10^7$  Pa –  $1.0 \times 10^8$  Pa.

[Claim 24] This toner is the image formation method according to claim 21 to 23 characterized by ratios ( $G'_{40}/G'_{50}$ ) of this storage modulus ( $G'_{40}$ ) and this storage modulus ( $G'_{50}$ ) being 1.8–4.0.

[Claim 25] This toner is the image formation method according to claim 21 to 23 characterized by ratios ( $G'_{40}/G'_{50}$ ) of this storage modulus ( $G'_{40}$ ) and this storage modulus ( $G'_{50}$ ) being 2.0–3.5.

[Claim 26] This toner is the image formation method according to claim 21 to 25 characterized by ratios ( $G'_{50}/G'_{60}$ ) of this storage modulus ( $G'_{50}$ ) and this storage modulus ( $G'_{60}$ ) being 4–15.

[Claim 27] This toner is the image formation method according to claim 21 to 25 characterized by ratios ( $G'_{50}/G'_{60}$ ) of this storage modulus ( $G'_{50}$ ) and this storage modulus ( $G'_{60}$ ) being 5–10.

[Claim 28] This toner is the image formation method according to claim 21 to 27 characterized by ratios ( $G'_{70}/G'_{100}$ ) of this storage modulus ( $G'_{70}$ ) and this storage modulus ( $G'_{100}$ ) being 60–240.

[Claim 29] This toner is the image formation method according to claim 21 to 27 characterized by ratios ( $G'_{70}/G'_{100}$ ) of this storage modulus ( $G'_{70}$ ) and this storage modulus ( $G'_{100}$ ) being 70–220.

[Claim 30] This toner is the image formation method according to claim 21 to 29 characterized by ratios ( $G'_{110} / G'_{140}$ ) of this storage modulus ( $G'_{110}$ ) and this storage modulus ( $G'_{140}$ ) being 2.5–18.

[Claim 31] This toner is the image formation method according to claim 21 to 29 characterized by ratios ( $G'_{110} / G'_{140}$ ) of this storage modulus ( $G'_{110}$ ) and this storage modulus ( $G'_{140}$ ) being 3–15.

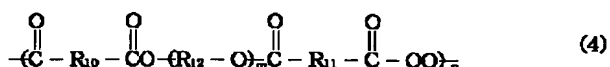
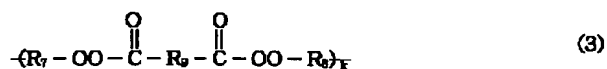
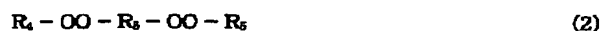
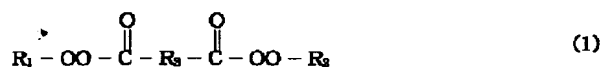
[Claim 32] This binding resin is the image formation method according to claim 21 to 31 characterized by containing a block copolymer which has an aromatic series vinyl monomer unit and (meta) an acrylic ester monomer unit.

[Claim 33] This block copolymer is the image formation method according to claim 21 to 32 characterized by containing to this binding resin 10% of the weight or more to all binding resin.

[Claim 34] This block copolymer is the image formation method according to claim 21 to 33 characterized by changing 5 degrees C or more of polymerization reaction temperature, and being compounded by radical polymerization using a radical polymerization initiator whose difference of 10-hour reduction-by-half temperature from which it has an aromatic series vinyl monomer and (meta) two or more acrylic ester monomers in intramolecular, and a cleavage reaction of each peroxide radical occurs a peroxide radical in them is 5 degrees C or more.

[Claim 35] binding resin — an aromatic series vinyl monomer and (meta) an acrylic ester monomer — the following chemical formula (1), (2), and (3) — or (4) —

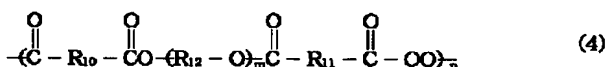
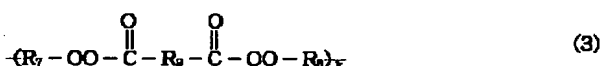
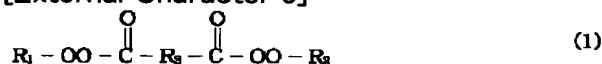
[External Character 4]



R1, R2, R3, R4, R5, R6, R7, R8, R9, and R10, R11 and R12 show the straight chain of carbon numbers 2–30, branching, an annular alkyl group, or the aryl group of carbon numbers 6–20 among [type, and even if these are the same, they may differ mutually. k and n express the integer of 2–50, and m expresses the integer of 1–20. ] The image formation method according to claim 21 to 34 characterized by containing the copolymer compounded by coming out, changing 5 degrees C or more of polymerization reaction temperature, and carrying out a radical polymerization using the radical polymerization initiator shown.

[Claim 36] this binding resin — (i) aromatic series vinyl monomer — (independent or monomer mixture which mixed an aromatic series vinyl monomer and an acrylic ester (meta) monomer by weight ratio 20:1–1:1, the following chemical formula (1) and (2), 3) — or (4) —

[External Character 5]

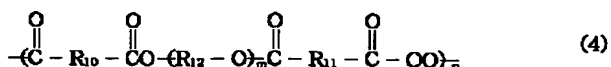
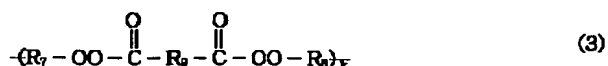
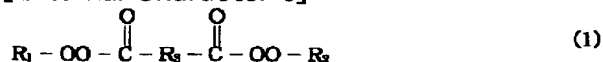


R1, R2, R3, R4, R5, R6, R7, R8, R9, and R10, R11 and R12 show the straight chain of carbon numbers 2–30, branching, an annular alkyl group, or the aryl group of carbon numbers 6–20 among [type, and even if these are the same, they may differ mutually. k and n express the integer of 2–50, and m expresses the integer of 1–20. ] 1st polymerization reaction production process which performs a polymerization reaction for the monomer constituent which comes out and contains the radical polymerization initiator expressed at 50–120 degrees C;

(ii) (meta) The monomer mixture which mixed an acrylic ester monomer independent or the aromatic series vinyl monomer, and the acrylic ester (meta) monomer by the weight ratio 1:20–1:1 is added again. The image formation method according to claim 21 to 34 characterized by containing the copolymer compounded through the production process which carries out a polymerization reaction at at least two steps of different temperature which have 2nd polymerization reaction production process; which performs a polymerization reaction with a temperature higher 5 degrees C or more than the 1st polymerization reaction.

[Claim 37] this binding resin — (i) (meta) acrylic ester monomer — (independent or monomer mixture which mixed an aromatic series vinyl monomer and an acrylic ester (meta) monomer by weight ratio 1:20–1:1, the following chemical formula (1) and (2), 3) — or (4) —

[External Character 6]



R1, R2, R3, R4, R5, R6, R7, R8, R9, and R10, R11 and R12 show the straight chain of carbon numbers 2–30, branching, an annular alkyl group, or the aryl group of carbon numbers 6–20 among [type, and even if these are the same, they may differ mutually. k and n express the integer of 2–50, and m expresses the integer of 1–20. ] Production process which carries out the polymerization reaction of the monomer constituent which comes out and contains the radical polymerization initiator expressed at 50–120 degrees C;

(ii) The image formation method according to claim 21 to 34 characterized by containing the copolymer compounded through the production process which carries out a polymerization reaction at at least two steps of different temperature which consist of production process; which adds again the monomer mixture which mixed an aromatic series vinyl monomer independent or the aromatic series vinyl monomer, and the acrylic ester (meta) monomer by the weight ratio 20:1–1:1, and carries out a polymerization reaction at the temperature of 55 degrees C or more.

[Claim 38] This binding resin is the image formation method according to claim 21 to 37 characterized by having number average molecular weight (Mn) of 2,500–50,000, and weighted mean particle weight (Mw) of 10,000–1,500,000.

[Claim 39] This toner is the image formation method according to claim 21 to 38 characterized by having a peak, respectively to a field of molecular weight 12,000–40,000, and a field of molecular weight 50,000–1,200,000 in molecular weight distribution by GPC of THF extractives of this toner.

[Claim 40] This toner is the image formation method according to claim 21 to 39 characterized by a ratio of area (L) of a with a molecular weight of 45,000 or less low-molecular-weight field and area (H) of the amount field of macromolecules exceeding molecular weight 45,000 satisfying following (relation L):(H) =1:9–9.5–0.5 in molecular weight distribution by GPC of THF extractives of this toner.

[Claim 41] This electrostatic latent-image supporter is the image formation method according to claim 21 to 40 characterized by being a photo conductor for electrophotography.

[Claim 42] This heating fixing means is the image formation method according to claim 1 to 41 characterized by being the heating pressurization roller anchorage device which has a heating roller and a pressurization roller.

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**DETAILED DESCRIPTION**

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**[Detailed Description of the Invention]**

**[0001]**

**[The technical field to which invention belongs]** This invention relates to the toner and electrophotography equipment which are used for a copying machine, a laser beam printer, a regular paper FAX, a color PPC, and a color laser beam printer and a color FAX.

**[0002]**

**[Description of the Prior Art]** In recent years, electrophotography equipment is shifting to a personal youth from the purpose of office use, and the technology of realizing a miniaturization, a maintenance free-lancer, etc. is searched for. Therefore, conditions, like maintenance nature, such as recycle of a waste toner, is good, and there is little ozone exhaust air are needed.

**[0003]** The copying machine of an electrophotography method and the printing process of a printer are explained. First, image support (a photo conductor is called below) is charged for image formation. There is a method charged in homogeneity in the photo conductor surface by the electrification method of the thing which uses the corona-electrical-charging machine used from the former as the electrification method, and the contact mold which aimed at reduction of an ozone yield in recent years, and pressed the conductive roller directly to the photo conductor etc. After charging a photo conductor, if it is a copying machine, light will be irradiated at a copy manuscript and the reflected light will be irradiated through a lens system at a photo conductor. Or if it is a printer, a picture signal will be formed in the light emitting diode and laser diode as the exposure light source, and a latent image will be formed in a photo conductor by ON-OFF of delivery and light. If a latent image (height of surface potential) is formed in a photo conductor, a photo conductor will be formed into a visible image with the toner (a diameter is 3 micrometers – about 12 micrometers) which is the coloring fine particles charged beforehand. A toner adheres to the photo conductor surface according to the height of the surface potential of a photo conductor, and is electrically imprinted by the copying paper. That is, the toner is beforehand charged in positive or negative, from the back of a copying paper, gives a polar charge opposite to toner polarity, and attracts it electrically. The thing which uses the corona discharge machine used from the former as the imprint method, and the imprint method which aimed at reduction of an ozone yield in recent years, and pressed the conductive roller directly to the photo conductor are put in practical use. At the time of an imprint, not all the toners on a photo conductor move to a copying paper, but a part remains on a photo conductor. This residual toner fails to be scratched by a cleaning blade etc. in the cleaning section, and turns into a waste toner. And the toner imprinted by the copying paper is fixed to paper by heat and the pressure at the production process of fixing.

**[0004]** There is a hot calender roll fixing method which passes between the pressure fixing method which passes between the metal rolls of two or more, the oven-fusing method which passes the inside of the heating ambient atmosphere by the electrical heater, and a heating roller as the fixing method. Since the surface of a heating roller and the toner side on a copying paper \*\*\*\*\* a hot calender roll fixing method, the thermal efficiency at the time of welding a toner image to a copying paper is good, and can be established quickly. However, by the hot calender roll fixing method, in order that a toner may \*\*\*\*\* in the state of heating melting on the heating

roller surface, there are a lifting and a cone defect about the offset phenomenon which some toners adhere to the roller surface, adheres on a copying paper again, and soils an image. As the method of carrying out offset prevention, the heating roller surface is formed by fluororesin and the silicone rubber which are rich in the mold-release characteristic over a toner with thermal resistance, and the method of supplying liquids for offset prevention, such as silicone oil, to the surface further, and covering the roller surface with the thin film of a liquid is taken. By this method, by heating liquids, such as silicone oil, the excessive equipment for generating an odor and supplying a liquid is needed, and the device of a reproducing unit becomes complicated. Moreover, in order to prevent offset with sufficient stability, it is necessary to control supply of a liquid in a high precision, and a reproducing unit cannot but become expensive. Then, even if it does not supply such a liquid, offset does not occur, but the toner with which a good fixing image is obtained is demanded.

[0005] The toner for electrostatic-charge development used for the electrophotography method as everyone knows is constituted by addition components, such as a release agent, the coloring component which generally consists of a resinous principle, a pigment, or a color and a plasticizer, a charge control agent, and also if needed. It is used by nature or synthetic resin as a resinous principle, mixing independently or timely.

[0006] And preliminary mixing of the above-mentioned additive is carried out at a suitable rate, heating kneading is carried out by thermofusion, and it pulverizes with an air-current type collision board method, and a fines classification is carried out and a toner parent is completed. An external additive is \*\*\*\*\* (ed) outside to this toner parent after that, and a toner is completed.

[0007] Although constituted from 1 component development by only the toner, 2 component developer is obtained by mixing with the carrier which consists of a toner and a magnetic particle.

[0008] Moreover, in a color copying machine, a photo conductor is electrified in the corona discharge by the electrification charger, a photo conductor is irradiated by making the latent image of each color into a lightwave signal after that, an electrostatic latent image is formed, negatives are developed by the 1st color, for example, a yellow toner, and a latent image is developed. After that, electrification of a yellow toner is contacted at a photo conductor in the imprint material charged in reversed polarity, and the yellow toner image formed on the photo conductor is imprinted. After a photo conductor cleans the toner which remained at the time of an imprint, it is discharged, and it finishes the development of the 1st color toner, and an imprint.

[0009] The method of piling up a repeat and the toner image of each color for the same actuation as a yellow toner on imprint material also to toners, such as a Magenta and cyanogen, after that, and forming a color image is taken. And after these superimposed toner images are imprinted by a toner and the transfer paper charged in reversed polarity, it is fixed to them and a copy ends them.

[0010] As this color image formation method, the toner image of each color is formed one by one on a single photo conductor. The imprint drum method which imprints in piles the toner image of each color by which is made to rotate the imprint material twisted around the imprint drum, and is made to counter this photo conductor repeatedly, and sequential formation is carried out there, The continuation pile method which arranges two or more image formation sections side by side, the imprint material conveyed by the belt is made to pass each image formation section, imprints the toner image of each color one by one, and piles up a color image is common.

[0011] On the other hand, there is JP,1-250970,A as an example of the color picture formation equipment using a continuation imprint method. In this conventional example, the form with which four image formation stations where each included the photo conductor, the light-scanning means, etc. for the image formation of four colors were conveyed by the list and the belt passes the lower part of each photo conductor, and a color toner image piles up.

[0012] The method of the toner image on this middle imprint material being put in block finally in piles, and once moving each color toner image by which sequential formation is carried out on a photo conductor considering the toner image of a different color on imprint material as other

methods of forming a color image in piles on middle imprint material, further again at a transfer paper is indicated by JP,2-212867,A.

[0013]

[Problem(s) to be Solved by the Invention] Needs, such as reusing the waste toner discarded without being reused conventionally, in order to regulate reduction of an ozone yield and unrestricted abandonment of industrial waste from the point of earth environmental protection these days, and the low-temperature fixing method of stopping the power consumption of fixing, are cried for. the correspondence to few roller transfer methods of generating of a toner material of the amount of ozone, the correspondence to waste toner recycle, and the formation of low-temperature fixing — amelioration is progressing that it should correspond. Furthermore, it is not independent and these highly efficient toners can be satisfied with coincidence of toners are important problems from environmental protection.

[0014] Moreover, the toner of a separate class is used for every model from which process speed differs in a copying machine, and a printer and FAX. For example, in a low-speed machine, in order to raise offset-proof nature, the binding resin material of high softening temperature with high viscoelasticity is used. In the high-speed machine, since it is hard to obtain quantity of heat required for fixing, in order to raise fixable, another binding resin with which the properties which lowered softening temperature differ is used. With regards to process speed, the peripheral velocity of a photo conductor is shown in the copy throughput per time amount of a machine. The bearer rate of a copying paper is decided by peripheral velocity of a photo conductor. If-izing of these separate toners can be carried out [ \*\*\*\* ], it will enable productive efficiency to also lower a riser and toner cost greatly.

[0015] At the production process of fixing, the fixing reinforcement which is the adhesion force of the toner to paper, and the offset-proof nature which prevents adhesion in a heating roller serve as a rule factor.

[0016] With the heat or pressure from a fixing roller, a toner carries out melting osmosis at the fiber of paper, and fixing reinforcement is obtained. In order to improve this fixing property, binding resin was improved conventionally, or the release agent etc. was added, the fixing reinforcement which fixes to paper was raised, and the offset phenomenon in which a toner adheres to a fixing roller is prevented.

[0017] In JP,59-148067,A, it has low molecular weight and the amount portion of macromolecules in resin, the partial saturation ethylene system polymer which specified the peak value and Mw/Mn of low molecular weight is used, and the toner containing the polyolefine which specified softening temperature is indicated. By this, it is supposed that fixable and offset-proof nature will be secured. Moreover, in JP,56-158340,A, the toner which uses as a principal component the resin which consists of a specific low-molecular-weight polymer component and an amount polymer component of macromolecules is indicated. It is the purpose which secures fixable by the low molecular weight constituent, and secures offset-proof nature by the amount component of macromolecules. Moreover, in JP,58-223155,A, it has the maximal value in the molecular weight field of 1000-10,000, and 200,000-1 million, and the toner containing the resin with which Mw/Mn consists of a partial saturation ethylene system polymer of 10-40, and the polyolefine which has specific softening temperature is indicated. It is used as a purpose which secures fixable by the low molecular weight constituent, and secures offset-proof nature with the amount component of macromolecules, and polyolefine.

[0018] However, if the resin which lowered the melt viscosity of binding resin or was low-molecular-weight-ized is used in order to raise the fixing reinforcement in a high-speed machine, and it is 2 component development, it will become easy to generate the so-called SUPENTO which a toner fixes on a carrier during long-term use. If it is 1 component development, on a doctor blade or a development sleeve, it will become easy to fix a toner and the stress-proof nature of a toner will fall. Moreover, if it is used for a low-speed machine, it will become easy to generate the offset in which a toner adheres to a heating roller at the time of fixing. Moreover, the blocking which toners weld during a mothball occurs.

[0019] Although it is possible to reconcile offset-proof nature with fixing reinforcement to the process speed of a short range depending on the configuration which blends the amount

component of macromolecules and a low molecular weight constituent, it is difficult to deal with a wide range process speed. In order to correspond to a wide range process speed, the effect of the degree which is making it the configuration of the higher amount component of macromolecules and a lower low molecular weight constituent can be demonstrated. However, although the effect which raises offset-proof nature by offset-proof nature's getting worse and making [ many ] the amount component of macromolecules in a low-speed machine although fixing reinforcement can be raised by making [ many ] a low molecular weight constituent in a high-speed machine is acquired, if the amount component of macromolecules is made [ many ], the evil of the grindability of a toner falling and productivity falling will arise.

[0020] Therefore, to the configuration to which copolymerization of the amount component of macromolecules and the low molecular weight constituent was blended or carried out, the release agent of the low melting point, for example, polyethylene, and a polypropylene wax are added in order to improve the mold-release characteristic from a heating roller at the time of fixing and to raise offset-proof nature.

[0021] However, it is difficult to raise the dispersibility in the inside of binding resin, and is easy to generate the reversed-polarity toner by the maldistribution, and fogging to the non-image section generates these release agents. Moreover, an image chip which was written to the solid black image section back end section with the brush arises, and image quality is worsened. Moreover, the technical problem which carries out filming contamination of a carrier, a photo conductor, and the development sleeve occurs.

[0022] Moreover, the elastic body blade which regulates a toner layer is used for developing rollers, such as silicon resin, and by the 1 component development method of the contact process possessing feed rollers, such as urethane resin which supplies a toner to a developing roller, the condensation by friction with the welding to a blade, a feed roller, and a developing roller occurs frequently, and it becomes the cause of a poor image. Therefore, when the resin which carried out macromolecule quantification is used, a load will be applied too much and the damage of the machine itself makes productivity fall greatly.

[0023] Moreover, it is desirable to recycle again the waste toner which remained on the photo conductor after the imprint and were collected from a viewpoint of earth environmental protection by the cleaning means in recent years as described above at a development production process. However, when a waste toner is recycled, a damage appears in a toner by the stress received within a duct in case a waste toner returns the cleaner section, the development section, and a waste toner to the development section.

[0024] Moreover, if the orientation for the particle to which especially distribution fell that an inner \*\* agent and a coloring agent were maldistributions to serve as a waste toner is strong and the toner in a development counter with new it is mixed in case the waste toner which failed to be scratched from a photo conductor at a cleaning production process is again recycled in development, the amount distribution of electrifications will become an ununiformity, a reversed-polarity toner increases, and the quality of a copy image deteriorates.

[0025] In the toner which furthermore added low melting point components, such as a wax, filming of the wax to a photo conductor is promoted and it becomes the factor of a life fall. Moreover, although conveyed according to frictional force with a photo conductor drum in a form with the short length of a postcard etc., in the photo conductor which filming generated, the conveyance force is reduced and it becomes poor postcard \*\*\*\*.

[0026] Moreover, the imprint method using the aforementioned conductive elastic roller makes a transfer paper insert in between image support and a conductive elastic roller, and although it imprints the toner which is on said image support surface by giving imprint bias voltage to said conductive elastic roller to a transfer paper, by the imprint method using this conductive elastic roller, the problem that soiling on the back of paper occurs is in a transfer paper. This is for contacting the rear face of a transfer paper to which the imprint roller which the imprint roller was in contact with image support by the predetermined pressure, the imprint roller polluted with the development production process by this fogging when there was much fogging, and was polluted with this toner has been sent in the condition that there is no transfer paper, when imprinting the toner on image support to a transfer paper using an imprint roller. Moreover, a

fluidity falls [ an inner \*\* agent ] with the toner of a maldistribution, and condensation of a toner becomes strong partially and tends to produce an inside omission at the time of an imprint. Moreover, this appears notably by the time of waste toner recycle.

[0027] Moreover, the mutual location of each color toner image in the case of forming a color image is made to agree by the imprint drum method by using an imprint drum, in order to double and pile up the location of the toner image of a different color, rotating this imprint drum at this speed to a photo conductor, and doubling the timing at the tip of an image further. However, with the above configurations, since it was necessary to twist a form around an imprint drum, it was required more than magnitude with the fixed path of an imprint drum, and the structure was very complicated, and since high degree of accuracy was required, equipment became large-scale and expensive. Moreover, since it was not able to twist around an imprint drum, forms with the strong waist, such as a postcard and pasteboard, were not able to be used.

[0028] Although such an imprint drum was unnecessary on the other hand in order for what is necessary to be for the continuation imprint method to have the image formation location corresponding to the color number, and just to pass a form there one after another, two or more latent-image means forming, such as a laser beam study system for forming a latent image on a photo conductor by this method, was necessities corresponding to the number of colors, and structure was very complicated and expensive. Since there were two or more image formation locations, it was difficult for a gap of a relative location gap of the image formation section of each color, the eccentricity of the axis of rotation, and the parallelism of each part etc. to influence a direct color gap, and to obtain high definition to stability further again. Alignment between each color of the latent image especially by latent-image means forming needed to be performed correctly, and there was a trouble that a considerable device and a complicated configuration were required for the image exposure system which is latent-image means forming as shown also in JP,1-250970,A.

[0029] Furthermore, in the example of JP,2-212867,A using middle imprint material, in order to form the toner image of each color on the same photo conductor, two or more development counters must be arranged around a single photo conductor, and the configuration of a photo conductor becomes large inevitably, and it has become the belt configuration which a photo conductor cannot deal with easily. Moreover, in matching adjustment with the property of a photo conductor being required if each development counter is exchanged at the time of a maintenance, since positioning between each development counter was required at the time of exchange of a photo conductor, the maintenance of each color development counter or a photo conductor was also difficult.

[0030] However, when a middle imprint method does not need complicated optical system, and can use it also for a form with the strong waists, such as a postcard and pasteboard, and a middle imprint belt is used, since it is flexible, it has the merit which enables the miniaturization of equipment itself compared with an imprint drum method and a continuation imprint method.

[0031] Moreover, although it is an ideal that a toner is altogether imprinted at the time of an imprint, the imprint remainder arises in part. The so-called imprint effectiveness is not 100%, and, generally is about 75 - 90%. The toner of this imprint remainder fails to be scratched by a cleaning blade etc. at the production process of photo conductor cleaning, and turns into a waste toner.

[0032] However, with the configuration which uses a middle imprint object, even if a toner will pass through at least 2 times or more of imprint production processes from a photo conductor from a middle imprint object to television paper further to a middle imprint object and has 85% of imprint effectiveness in the copying machine of the usual 1-time imprint, for example, imprint effectiveness falls even to 72% by two imprints. The toner of 56% and abbreviation one half must turn into a waste toner, and what is 75% of imprint effectiveness in a 1 more time imprint must make bigger cost rise of a toner, and capacity of a waste toner box, and, now, cannot perform the miniaturization of equipment. The ground fogging and imprint omission of reversed polarity according [ the decline in imprint effectiveness ] to a maldistribution are considered to be a factor.

[0033] Moreover, in the case of color development, in order to pile up the toner image of four

colors on a middle imprint object, a toner layer becomes thick, there is no toner layer, or differential pressure with a thin place tends to produce it. For this reason, it is easy to generate the "Naka omission" phenomenon which serves as a hole, without some images being imprinted by the condensation effect of a toner. Furthermore, if the high material of the mold release effect of a toner is used for a middle imprint object in order to ensure cleaning at the time of getting television paper blocked, an inside omission will appear notably and will reduce the grace of an image remarkably. Furthermore, in an alphabetic character or Rhine, it is edge development and more toners become remarkable from a lifting and an extraction injury about condensation of a paste and the toners by pressurization. It appears more notably under highly humid hot environment especially.

[0034] Moreover, it is the configuration which has the image formation unit group which has arranged two or more movable image formation units which form the toner image of a different color with the electrophotography equipment mentioned later in the shape of a circular ring, and the whole image formation unit rotates. It is the configuration in which exchange in every image formation unit and middle imprint unit is still more possible, if a life comes and it comes at an exchange stage, it can maintain easily by the exchange for every unit, and it becomes possible to obtain about the same maintenance nature as black and white also in an electrophotography color printer. However, in order for the waste toner cleaned since the image formation unit itself revolved around the sun to carry out repeat adhesion temporarily at a photo conductor and to repeat balking from a developing roller, and adhesion, it becomes easy to produce the damage and filming to a photo conductor, and initial fogging will be induced if the standup nature of electrification is bad in the early stages of development.

[0035] Moreover, in fixing of this 4 color toner image, it is necessary to carry out color mixture of the color toner. At this time, in the portion which lapped while dispersion of light arose in the toner image surface or the interior and the color tone of toner coloring matter original was spoiled, when the lack of fusion of a toner happened, light does not carry out incidence to a lower layer, but color reproduction nature falls. Therefore, it is a requirement to have a perfect melting property in a toner and to have translucency which does not bar a color tone. By the increment in the presentation opportunity in a color, the light transmission nature in an OHP form is larger [ the necessity ] especially.

[0036] However, with the configuration of such resin, since offset-proof nature falls, and it is not altogether fixed to a form, but it adheres to the fixing roller surface and offset arises when it is going to improve a melting property more, a lot of oil etc. must be applied to a fixing roller, and handling and the configuration of a device become complicated.

[0037] Moreover, it must add so much, and although there is also the method of adding release agents, such as polypropylene and polyethylene, and raising offset-proof nature, in the binding resin of the above-mentioned Sharp melt, the dispersibility will fall remarkably, muddiness of a color will arise and color reproduction nature will fall.

[0038] Moreover, the report from which fixable [ which suppressed color muddiness and was excellent in adding carnauba wax so much in JP,5-119509,A and JP,8-220808,A ], and offset-proof nature are obtained is made.

[0039] However, only by adding carnauba wax etc., as stated also in advance, generating of filming to ground fogging accompanying a maldistribution, a photo conductor, a developing roller, and a middle imprint object and a poor imprint are induced, and these phenomena become remarkable more in a waste toner recycle process further.

[0040] Moreover, the configuration which adds the compound which has a fluorine element by JP,3-213873,A and JP,5-333584,A is proposed. It is supposed that a mold-release characteristic can be raised more by this. However, if negative electrification nature becomes strong too much and uses it over a long period of time repeatedly by adding this material, a toner will produce fault electrification and will produce the fall of image concentration, and the fall of imprint nature. It generates more notably especially in the use under low-humidity/temperature. Moreover, strong orientation has condensation by toner particles, it falls out during the vertical reinforcement on a developing roller, or an imprint, and causes [ of the rate of an imprint ] a fall. In 4 color full color image, it generates more notably especially.

[0041] And a toner must be synthetically satisfied to the above-mentioned technical problem.

[0042] This invention raises the dispersibility of the inner additive of a coloring agent in binding resin in view of the above-mentioned trouble, and it aims at offering the toner and electrophotography equipment which have uniform electrification distribution.

[0043] Moreover, it aims at offering the toner for full color electrophotography and electrophotography equipment of oilless fixing which do not carry out oil spreading.

[0044] Moreover, it aims at offering the toner and electrophotography equipment which can maintain the development nature which produced neither the heat welding of a toner, nor condensation even if it used it for the 1 component developing-negatives method of a contact process, and raised the dispersibility of an additive, without degrading a resin property even if it used highly efficient binding resin, and was stabilized.

[0045] Moreover, it aims at offering the toner and electrophotography equipment which it can be compatible in fixable and offset-proof nature, and excels in dispersibility, and electrification nature is stabilized, and make high definition possible also in the model from which process speed differs broadly.

[0046] Moreover, the inside omission at the time of an imprint and spilling are prevented by the conductive elastic roller and the electrophotography method using a middle imprint object, and it aims at offering the toner and electrophotography equipment with which high imprint effectiveness is acquired.

[0047] Moreover, it aims at offering the toner and electrophotography equipment which can prevent filming of a photo conductor and a middle imprint object also in the long-term use under highly humid.

[0048] Moreover, it aims at offering the toner and electrophotography equipment which there are not the amount of electrifications of a developer and a fluid fall, an aggregate is not produced even if it recycles a waste toner, but reinforcement is attained, enable recycle development, and enable the re-activity of earth environmental pollution prevention and a resource.

[0049]

[Means for Solving the Problem] A configuration of a toner applied to this invention in view of the above-mentioned technical problem is characterized by adding an external additive which becomes the toner parent which consists of a polymer, with an acid numbers of ten or more polyester resin, and a coloring agent which contain a fluorine at least from a hydrophobic silica which has positive electrification nature at least.

[0050] Moreover, a configuration of a toner concerning this invention is characterized by adding an external additive which becomes the toner parent which consists of a polymer, with an acid numbers of ten or more polyester resin, and a coloring agent which contain a fluorine at least from a hydrophobic silica which has positive electrification nature at least, and a hydrophobic silica which has negative electrification nature.

[0051] Moreover, a configuration of a toner concerning this invention is characterized by adding an external additive which becomes the toner parent which consists of a polymer, with an acid numbers of ten or more polyester resin, and a coloring agent which contain a fluorine at least from a hydrophobic silica and low resistance metallic-oxide impalpable powder which have positive electrification nature at least.

[0052] Moreover, a configuration of a toner concerning this invention is characterized by adding an external additive which becomes the toner parent which consists of a polymer, with an acid numbers of ten or more polyester resin, and a coloring agent which contain a fluorine at least from titanate system impalpable powder or zirconia acid chloride system impalpable powder a hydrophobic silica which has positive electrification nature at least, mean particle diameter of 0.02-4 micrometers, and whose BET specific surface area by nitrogen adsorption are 0.1-100m<sup>2</sup>/g.

[0053] Furthermore, a configuration of a toner concerning this invention carries out 0.5-4 weight section content of the charge control agent which consists of a metal complex of a salicylic-acid metal complex and/or a benzilic-acid derivative per toner parent 100 weight section.

[0054] Furthermore, a configuration of a toner concerning this invention consists of metallic-oxide impalpable powder with which low resistance metallic-oxide impalpable powder consists of

at least one or more kinds in titanium oxide impalpable powder mean particle diameter of 0.02–2 micrometers and whose BET specific surface area by nitrogen adsorption are 0.1–100m<sup>2</sup>/g, and whose electrical resistivity is below 10<sup>9</sup>-ohmcm, aluminum oxide impalpable powder, strontium-oxide impalpable powder, tin oxide impalpable powder, oxidation zirconia impalpable powder, magnesium-oxide impalpable powder, and indium oxide impalpable powder.

[0055] Furthermore, a configuration of a toner concerning this invention consists of titanium oxide and/or oxidation silica impalpable powder by which surface coating processing of the low resistance metallic-oxide impalpable powder was carried out with mixture of mean particle diameter of 0.02–2 micrometers, and tin-oxide-antimony of 1–200m<sup>2</sup>/[ of BET specific surface areas ] g by nitrogen adsorption.

[0056] Furthermore, as for a configuration of a toner concerning this invention, a BET specific surface area by nitrogen adsorption by which a hydrophobic silica was processed by at least one or more kinds in dimethyl silicone oil, methylphenyl silicone oil, alkyl denaturation silicone oil, fluorine denaturation silicone oil, amino denaturation silicone oil, and epoxy denaturation silicone oil consists of 30–350m<sup>2</sup>/g.

[0057] Furthermore, as for a configuration of a toner concerning this invention, titanate system impalpable powder or zirconia acid chloride system impalpable powder is created by hydrothermal method or oxalate thermal decomposition method.

[0058] Furthermore, specific gravity [ in / in a polymer containing a fluorine / 25 degrees C ] sets to 1.05 or more and a differential scanning calorimetry, and a configuration of a toner concerning this invention is the tangent melting point temperature at the time of a temperature up (with a tangent of a start curve at the time of endothermic initiation at the time of a temperature up), an intersection with a tangent of a curve which tends toward a peak after starting — tangent melting point temperature — carrying out — a difference of 73 degrees C – 148 degrees C, peak temperature, and tangent melting point temperature is 70–140 degrees C, and peak temperature is 20K or less thing.

[0059] Furthermore, a polymer with which a configuration of a toner concerning this invention contains a fluorine is [ mean particle diameter ] 1–11 micrometers.

[0060] Furthermore, a configuration of a toner concerning this invention is the thing of 0.3<FP/TP<0.9, when mean particle diameter of FP and a toner is set to TP for mean particle diameter of a polymer containing a fluorine.

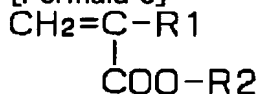
[0061] Furthermore, a polymer with which a configuration of a toner concerning this invention contains a fluorine consists of a copolymer of an olefin and tetrafluoroethylene.

[0062] Furthermore, a polymer with which a configuration of a toner concerning this invention contains a fluorine consists of partial fluoridation, jojoba oil which carried out the extreme fluoridation, or a meadowfoam oil.

[0063] furthermore, a polymer with which a configuration of a toner concerning this invention contains a fluorine — tetrafluoroethylene — and/or (\*\* 3) (\*\* 4), it consists of a copolymer with acrylic ester shown.

[0064]

[Formula 3]

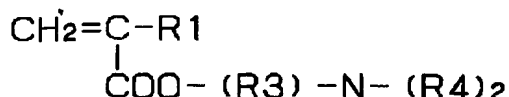


(R 1 は水素原子又は炭素数 3 までの低級アルキル基、  
R 2 は炭素数 16 ~ 25 のアルキル基)

[0065]

[Formula 4]





(R1は水素原子又は炭素数3までの低級アルキル基、  
R3は $\text{C}_n\text{H}_{2n}$ ( $n: 1 \sim 5$ )、R4は炭素数1～5のアルキル基)

[0066] Furthermore, the polymer with which the configuration of the toner concerning this invention contains a fluorine consists of tetrafluoroethylene, an olefin, the above (\*\* 3), and/or (\*\* 4) a copolymer with the acrylic ester shown.

[0067]

[Embodiment of the Invention] Homogeneity dry blending of the inner \*\* agents, such as the binding resin, the coloring agent and the fixing assistant which is the component of a toner, and other charge control agents add if needed, carries out by preliminary mixing, and a toner is create by carry out outside \*\*\*\*\* processing in an external additive in this gestalt by the toner parent which is the coloring particle which carried out melting kneading with heat, distributed the coloring agent and the inner \*\* agent in binding resin, and was made into predetermined particle size distribution by grinding classification processing after cooling.

[0068] In order to aim at coexistence of high translucency and offset-proof nature without using the oil for offset prevention for digital high definition, high coloring repeatability colorization, and a fixing roller, the narrow melt sharply binding resin of molecular weight distribution with few amount components of macromolecules was used. Although translucency was securable with this configuration, since offset arose, there was the necessity of applying oil to a fixing roller. It succeeds also in the attempt which furthermore adds polypropylene and release agents, such as polyethylene, to a toner, and raises a mold-release characteristic. However, in binding resin [ melt / only by adding / sharply ], especially polyester resin, distribution is very difficult, and un-arranging, such as deterioration of filming to fogging, a photo conductor, or a developing roller and the start of electrification and a fall of the image concentration by the amount fall of charges at the time of repetition use, occur.

[0069] However, it not only becomes possible to prevent offset to a fixing roller, without carrying out oil spreading, but by adding the polymer containing a fluorine as a fixing assistant, dispersibility in resin is made with homogeneity and it can prevent filming to a photo conductor. Moreover, even if it carries out repeat use, the fall of electrification does not arise but can output the stable image.

[0070] However, if negative electrification nature becomes strong too much and uses it over a long period of time repeatedly by adding this material, a toner will produce fault electrification and will produce the fall of image concentration, and the fall of imprint nature. It generates more notably especially in the use under low-humidity/temperature. Moreover, strong orientation has condensation by toner particles, it falls out during the vertical reinforcement on a developing roller, or an imprint, and causes [ of the rate of an imprint ] a fall. In 4 color full color image, it generates more notably especially.

[0071] Then, by using it combining the hydrophobic silica which has positive electrification nature as a silica of an external additive as an external additive, coherent was suppressed, the omission could be prevented during the imprint and it became clear that an image property could be stabilized in the continuous duty under low-humidity/temperature. Furthermore, stability improves more by using it, mixing with the method of using it, mixing with a negative electrification nature silica, the method of using it, mixing with a low resistance metallic oxide, and metal acid chloride system impalpable powder.

[0072] A positive electrification nature silica is processed by the amino silane, amino denaturation silicone oil, and epoxy denaturation silicone oil.

[0073] In order to raise hydrophobic processing furthermore, concomitant use of processing by hexamethyldisilazane, dimethyldichlorosilane, and other silicone oil is also desirable. For example, it is desirable to process by at least one or more kinds in dimethyl silicone oil, methylphenyl silicone oil, and alkyl denaturation silicone oil.

[0074] Moreover, as a silane coupling processing agent, there are dimethyldichlorosilane, a trimethyl KURORU silane, an allyl compound dimethyl KURORU silane, hexamethyldisilazane, an allyl compound phenyl dichloro silane, a benzyl methyl KURORU silane, vinyltriethoxysilane, gamma-methacryloxypropyltrimethoxysilane, vinyltriacetoxysilane, a divinyl KURORU silane, a dimethyl vinyl KURORU silane, etc. Silane coupling agent processing is processed by the wet method which carries out the dropping reaction of the dry type processing to which the silane coupling agent which evaporated pulverized coal to what was made into the shape of a cloud by stirring etc. is made to react, or the silane coupling agent which distributed pulverized coal in the solvent.

[0075] That by which the negative electrification nature silica was processed by silicone oil, such as dimethyl silicone oil, methylphenyl silicone oil, fluorine denaturation silicone oil, and alkyl denaturation silicone oil, is used suitably.

[0076] Processing has the method of mixing silica impalpable powder and the material of a silicone oil system with mixers, such as a Henschel mixer, the method of removing and creating a solvent, after making the method and solvent which spray the material of a silicone oil system to a silica dissolve or distribute the material of a silicone oil system and mixing with silica impalpable powder, etc. It is desirable that 0.1–8 weight section combination of the material of a silicone oil system is carried out to the silica 100 weight section.

[0077] At this time, the BET specific surface area according [ a silica ] to nitrogen adsorption \*\*\*\*\* the hydrophobic silica of 30–350m<sup>2</sup>/g outside to a toner parent. It is desirable 50–300m<sup>2</sup>/g and that a more desirable specific surface area is in the range of 80–250m<sup>2</sup>/g still more preferably. If specific surface area is smaller than 30m<sup>2</sup>/g, the fluidity of a toner will not improve but conservation stability will fall. If specific surface area is larger than 350m<sup>2</sup>/g, condensation of a silica will get worse and uniform outside \*\*\*\*\* will become difficult. a hydrophobic silica — the toner parent particle 100 weight section — hitting — 0.1 – 5 weight section — 0.2–3 weight section combination is carried out preferably. if smaller than the 0.1 weight section — the fluidity of a toner — \*\*\*\*\* — if larger than 5 weight sections, a suspension silica will increase and the inside of a plane will be polluted.

[0078] Moreover, as for the mixed ratio of a positive electrification nature silica and a negative electrification nature silica, mixing at a rate of 100:0–55:45 is desirable. It is 90:10–65:35 preferably [ it is more desirable and ] to 95:5–60:40, and a pan. If the rate of a negative electrification nature silica exceeds 45, fault electrification will become intense and solid imitation nature will get worse.

[0079] The amount of electrifications of a silica is measured by the blowing off method of frictional electrification with the ferrite carrier of a non coat. After mixing carrier 50g and silica 0.1g in the 100ml polyethylene container under the environment of 25-degree–C45%RH and stirring for 5 minutes and 30 minutes at the rate of 100min<sup>-1</sup> by vertical rotation, 0.3g was extracted and 60sec blow was carried out with nitrogen gas 1.96x10<sup>4</sup> (Pa).

[0080] In a positive electrification nature silica, it is desirable that a 5-minute value is [ the value for 30 minutes ] +50–+400microC/g in +100–+800microC/g. The silica to which the amount of electrifications in a value is maintaining 40% or more of the amount of electrifications in a value for 5 minutes for 30 minutes is desirable. When a decreasing rate is large, change of the amount of electrifications of a under [ long-term continuous duty ] is large, and it becomes impossible to maintain a fixed image.

[0081] In a negative electrification nature silica, it is desirable that a 5-minute value is [ the values for 30 minutes ] –50 – –400microC/g in –100 – –800microC/g. By the silica of the high amount of electrifications, a function can be demonstrated with a little addition.

[0082] A property is stabilized more by adding the metallic-oxide impalpable powder which consists of at least one or more kinds in the titanium oxide impalpable powder the mean particle diameter of 0.02–2 micrometers and whose BET specific surface area by nitrogen adsorption are 0.1–100m<sup>2</sup>/g as non-metallic-oxide impalpable powder which furthermore has low resistance, and whose electrical resistivity is below 10<sup>9</sup>-ohmcm, aluminum oxide impalpable powder, strontium-oxide impalpable powder, tin oxide impalpable powder, oxidation zirconia impalpable powder, magnesium-oxide impalpable powder, and indium oxide impalpable powder outside.

[0083] For the mean particle diameter of 0.02–0.8 micrometers, and the BET specific surface area by nitrogen adsorption, 1.0–85m<sup>2</sup>/g, and the mean particle diameter of 0.02–0.1 micrometers and the BET specific surface area by nitrogen adsorption are [ 8–85m<sup>2</sup>/g, and the mean particle diameter of 0.02–0.06 micrometers and the BET specific surface area by nitrogen adsorption ] 10–85m<sup>2</sup>/g still more preferably still more preferably more preferably.

[0084] Fault electrification of the frictional electrification of a toner and a feed roller is carried out during continuation long-term use, it makes it improve that the fall of the amount of toner conveyances on a developing roller and poor imitation nature get worse, and the effect that the fault electrification is prevented and high image concentration and poor imitation nature can be maintained is acquired. In the feed roller which used especially urethane resin, it acts more effectively.

[0085] Furthermore imprint nature is improved, \*\* can suppress coherent [ of a toner ], and can prevent an omission during an imprint, an image property can be stabilized in the continuous duty under low-humidity/temperature, and an effect is acquired by maintenance of image concentration.

[0086] When the BET specific surface area according [ mean particle diameter ] from 0.02 micrometers to smallness and nitrogen adsorption becomes larger than 100m<sup>2</sup>/g, coherent is strong, homogeneity distribution at the time of outside \*\*\*\*\* cannot be performed, and the above-mentioned effect does not demonstrate. If electrical resistivity becomes larger than 109-ohmcm, the above-mentioned effect will fall. If the BET specific surface area according [ mean particle diameter ] from 2 micrometers to size and nitrogen adsorption becomes smaller than 0.1m<sup>2</sup>/g, balking from a toner parent will become severe, and will affect endurance, and the damage to a photo conductor will become large.

[0087] Furthermore, by adding the metallic-oxide impalpable powder which consists of the titanium oxide and/or oxidation silica impalpable powder by which surface coating processing was carried out with the mixture of the tin-oxide-antimony of 1–200m<sup>2</sup>/[ of BET specific surface areas ] g by nitrogen adsorption Since fault electrification of the frictional electrification of a toner and a feed roller is carried out during continuation long-term use and the fall of the amount of conveyances on the developing roller of a toner and poor imitation nature get worse, the effect that the fault electrification can be prevented, image concentration can be maintained, and poor imitation nature can be improved is acquired. In the feed roller which used especially urethane resin, it acts more effectively.

[0088] When larger than 200m<sup>2</sup>/g, mixed processing cannot carry out to homogeneity, but in being smaller than 1m<sup>2</sup>/g, the desorption from a toner increases and it falls the endurance of a toner.

[0089] When this used it combining the binding resin of this configuration, and a fixing assistant, the nonuniformity of the stratification on the developing roller by contamination could be stopped, and it found out that it enabled fogging at the time of development, and the concentration fall at the time of long-term continuous duty to protect further.

[0090] Furthermore, a better property is shown in a toner parent by carrying out outside \*\*\*\*\* addition processing of the metal acid chloride impalpable powder with a hydrophobic silica. Imprint nature is improved, while being able to stabilize electrification nature more and being able to improve waste toner recycle nature by adding the metal acid chloride impalpable powder which consists of at least one or more kinds in the titanate system impalpable powder the mean particle diameter of 0.02–4 micrometers and whose BET specific surface area by nitrogen adsorption are 0.1–100m<sup>2</sup>/g, or zirconia acid chloride system impalpable powder to a toner parent. By the system which added especially the fixing assistant, there is orientation that it is easy to form fault electrification during long-term continuous duty under low-humidity/temperature, and it becomes the factor which reduces image concentration. The effect of preventing it is demonstrated. Moreover, an effect is in the maintenance nature of the amount of electrifications at the time of stabilization of electrification at the time of waste toner recycle, prevention of filming, and the continuous duty under damp.

[0091] As a material, SrTiO<sub>3</sub>, BaTiO<sub>3</sub>, MgTiO<sub>3</sub>, AlTiO<sub>3</sub>, CaTiO<sub>3</sub>, PbTiO<sub>3</sub>, FeTiO<sub>3</sub>, SrZrO<sub>3</sub>, BaZrO<sub>3</sub>, MgZrO<sub>3</sub>, AlZrO<sub>3</sub>, CaZrO<sub>3</sub>, PbZrO<sub>3</sub>, SrSiO<sub>3</sub>, BaSiO<sub>3</sub>, MnSiO<sub>3</sub>, CaSiO<sub>3</sub>, and MgSiO<sub>3</sub> are

mentioned.

[0092] Moreover, an effect increases more by creating such metal acid chloride impalpable powder by the hydrothermal method or the oxalate thermal decomposition method. The material with which these were generated is because the configuration where particle size distribution gathered serves as a near form more nearly spherical than an indeterminate form. Condensation of a grain child with the larger BET specific surface area according [ mean particle diameter ] to smallness and nitrogen adsorption than  $100\text{m}^2/\text{g}$  is stronger than 0.02 micrometers, and dispersibility falls. The damage to the photo conductor by the grain child with the BET specific surface area smaller than  $0.1\text{m}^2/\text{g}$  according [ mean particle diameter ] to size and nitrogen adsorption increases from 4 micrometers.

[0093] As a synthesis method of the impalpable powder under these hydrothermal conditions, there are a hydrothermal oxidation style, a hydrothermal precipitation method, a hydrothermal crystallization method, a hydrothermal variational method, the hydrothermal crystallizing method, the hydrothermal hydrolyzing method, hydrothermal ATORIDA alligation, the hydrothermal mechanochemical method, etc. Preferably, they are a hydrothermal oxidation style, a hydrothermal precipitation method, a hydrothermal crystallization method, a hydrothermal variational method, and the hydrothermal hydrolyzing method.

[0094] Spherical impalpable powder with a fluidity sufficient [ the impalpable powder compounded by this method ] with narrow particle size distribution with little condensation is obtained.

Therefore, when outside \*\*\*\*\* processing is carried out at a toner, dispersibility is good and adheres to a toner at homogeneity. And since the configuration is spherical, an unnecessary blemish is not given to a photo conductor. Moreover, in order that moderate \*\* may show \*\* in cleaning, cleaning nature is raised without making coefficient of friction increase, and an effect is acquired by prevention of filming at the time of using the diameter [ of a granule ]-ized toner which added especially the fixing assistant. 0.1 – 5 weight section has the desirable addition of the metallic-oxide impalpable powder added by the toner outside and/or metal acid chloride impalpable powder to the toner parent 100 weight section. If smaller than 0.1, a function will not be demonstrated, but if larger than 5, moisture resistance will get worse.

[0095] It is desirable that 70–140 degrees C and peak temperature are [ the specific gravity in 25 degrees C / the differences of 73 degrees C – 148 degrees C, peak temperature, and tangent melting point temperature ] 20K or less in 1.05 or more and a differential scanning calorimetry as a polymer containing a fluorine for the tangent melting point temperature at the time of a temperature up (the intersection of the tangent of the start curve at the time of the endothermic initiation at the time of a temperature up and the tangent of the curve which tends toward the peak after starting is made

[0096] It is desirable more preferably that 75–135 degrees C and peak temperature are [ the specific gravity in 25 degrees C / the differences of 78 degrees C – 143 degrees C, peak temperature, and tangent melting point temperature ] 18K or less for 1.08 or more and the tangent melting point temperature at the time of a temperature up.

[0097] It is desirable that 78–132 degrees C and peak temperature are [ the specific gravity in 25 degrees C / the differences of 81 degrees C – 140 degrees C, peak temperature, and tangent melting point temperature ] 16K or less for 1.1 or more and the tangent melting point temperature at the time of a temperature up still more preferably.

[0098] If specific gravity is smaller than 1.05, a fluorine ratio will decrease and the offset-proof effect will fall.

[0099] If tangent melting point temperature is smaller than 70 degrees C, shelf life will get worse and it will lifting-come to be easy of heat condensation. Moreover, filming is produced in a photo conductor at a middle imprint object or a developing roller. If tangent melting point temperature is larger than 140 degrees C, while the offset-proof effect will fall, dispersibility falls and increase of the amount of waste toners and fogging increase.

[0100] If peak temperature is smaller than 73 degrees C, shelf life will get worse and it will lifting-come to be easy of heat condensation. Moreover, filming is produced in a photo conductor at a middle imprint object or a developing roller. If peak temperature is larger than 148 degrees C, while the offset-proof effect will fall, dispersibility falls and increase of the amount of waste

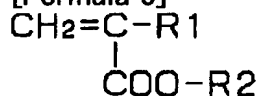
toners and fogging increase.

[0101] When the difference of peak temperature and tangent melting point temperature is larger than 20K, in order for many low temperature fusion components below peak temperature to contain, the dispersibility at the time of kneading falls and increase of the amount of waste toners and the increment in fogging are caused. Moreover, it becomes easy to produce filming in a photo conductor at a middle imprint object or a developing roller.

[0102] as the polymer containing a fluorine — the copolymer of an olefin and tetrafluoroethylene, the partial fluoridation, the jojoba oil that carried out the extreme fluoridation or a meadowfoam oil, and tetrafluoroethylene — and/or (\*\* 5) (\*\* 6), the copolymer with acrylic ester, the tetrafluoroethylene, and the olefin which are shown — and/or (\*\* 5) (\*\* 6), it is the material with which the acrylic ester copolymer shown suits. a simple substance — or you may mix and use it.

[0103]

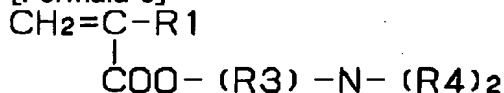
[Formula 5]



(R 1 は水素原子又は炭素数3までの低級アルキル基、  
R 2は炭素数16～25のアルキル基)

[0104]

[Formula 6]



(R 1 は水素原子又は炭素数3までの低級アルキル基、  
R 3は $\text{C}_n\text{H}_{2n}$ ( $n: 1 \sim 5$ )、R 4は炭素数1～5のアルキル基)

[0105] a meadowfoam oil and the original name — Lim Nunn Tess Alva is triglyceride which extracts the seed of the meadowfoam belonging to the department of FUUROU eye Lim Nunn Tess, squeezes, and is obtained. Many ray KOSEN acids are contained and erucic acid and its isomer are in the fatty acid of 22:1 including 20 or more C long chain fatty acid. Most unsaturated fatty acid is monoene acids, it is [ whenever / partial saturation ] low and oxidation stability is good.

[0106] Jojoba oil is a wax ester system wax of a partial saturation higher fatty acid and alcohol extracted from the fruit of a jojoba. As for the carbon number, C40 and C42 are almost the case. The slack wax obtained by squeezing is a liquid, and if it refines, it will become transparent and colorless.

[0107] The polyethylene wax, the polypropylene wax, and the chemical structure which have generally been used from the former differ from each other, and these fixing assistants have the characteristic outstanding effect.

[0108] The fluoridation of the fluoridation meadowfoam oil is carried out to a meadowfoam oil, and it considers an unsaturated bond as saturation association. Extreme or the thing which carried out the partial fluoridation is desirable.

[0109] The fluoridation of the fluoridation jojoba oil is carried out to jojoba oil, and it considers an unsaturated bond as saturation association. Extreme or the thing which carried out the partial fluoridation is desirable.

[0110] As an addition, 0.1 – 20 weight section is desirable to the toner 100 weight section. If smaller than the 0.1 weight section, the effect of fixable and offset-proof nature will not be acquired, but a technical problem arises in that storage stability will fall if larger than 20 weight sections, and grindabilities, such as overgrinding.

[0111] moreover, the concomitant use with other components — being possible . For example, derivatives, such as higher fatty acids, such as polyolefine waxes, such as vegetable system

waxes, such as a cull UNABA wax, a candelilla wax, lanolin, haze wax, beeswax, an ozokerite, a ceresin, and a rice wax, polyethylene, and polypropylene, a fatty-acid amide, stearin acid, a palmitic acid, a lauric acid, aluminum stearate, barium stearate, zinc stearate, and palmitic-acid zinc, or a metal object of those, and ester, are possible also for one kind or the use combined two or more kinds. A fixing property improves more by using the cull UNABA wax especially whose melting point is 70–95 degrees C. 1 – 10 weight section of an addition is desirable.

[0112] While acting on a fixing disposition as a fixing assistant and strengthening an adhesive property with paper with the toner containing these, the frictional resistance on the surface of an image in the paper is decreased, and the effect of suppressing the exfoliation from the paper of the toner by scratch, and raising fixable is acquired. Furthermore, to the color toner of which translucency is required, translucency can be raised more and coexistence with offset-proof nature can be aimed at.

[0113] Furthermore, polyester resin is used as binding resin of a toner, and stabilization of electrification nature is attained by making the acid number of the polyester resin or more into ten. Moreover, it becomes possible to also prevent toner condensation, and even if it uses it continuously for a long period of time, it becomes possible to prevent a photo conductor, a middle imprint object, and filming to a developing roller. It is because distribution of the fixing assistant in the time of kneading can be made better, and it is thought that it is effective in the ability to hold a charge on fixed level with the acid number of a positive electrification nature silica and resin. When smaller than 10, it is in the orientation for fogging to increase.

[0114] As for the acid number, 10–100 are desirable, and it is 15–80 more preferably. It is 20–50 still more preferably. If smaller than 10, the dispersibility of a fixing assistant will fall. If it becomes larger than 100, moisture resistance will fall.

[0115] The configuration whose \*\* high translucency and high color reproduction nature can be secured, fixing oil is not needed, but can also expand offset width of face even in a high temperature region more by using together with the polyester resin which possesses the fixed amount component of macromolecules to binding resin was created.

[0116] The polyester resin from which the binding resin used suitable for this gestalt is obtained according to a polycondensation with carboxylic-acid components, such as an alcoholic component, a carboxylic acid, carboxylate, and a carboxylic anhydride, is used suitably.

[0117] As a divalent carboxylic acid or low-grade alkyl ester, aromatic series dibasic acids, such as aliphatic series partial saturation dibasic acids, such as aliphatic series dibasic acids, such as a malonic acid, a succinic acid, a glutaric acid, an adipic acid, and hexahydro phthalic anhydride, a maleic acid, a maleic anhydride, a fumaric acid, an itaconic acid, and a citraconic acid, and phthalic anhydride, a phthalic acid, a terephthalic acid, and isophthalic acid, and these methyl ester, ethyl ester, etc. can be illustrated. In this, aromatic series dibasic acids and those low-grade alkyl ester, such as a phthalic acid, a terephthalic acid, and isophthalic acid, are desirable.

[0118] As a carboxylic-acid component more than trivalent, 1,2,4-benzenetricarboxylic acid, 1, 2, 5-benzene tricarboxylic acid, 1 and 2, 4-cyclohexane tricarboxylic acid, 2, 5, 7-naphthalene tricarboxylic acid, 1 and 2, 4-naphthalene tricarboxylic acid, 1, 2, 4-butane tricarboxylic acid, 1 and 2, 5-hexa tricarboxylic acid, 1, a 3-dicarboxyl 2-MECHIRU 2-methylene KARUBOKI propane, Tetrapod (methylene carboxyl) methane, 1, 2 and 7, 8-octane tetracarboxylic acid, pyromellitic acid, en pole trimer acids and these acid anhydrides, alkyl (carbon numbers 1–12) ester, etc. are mentioned.

[0119] as dihydric alcohol — diols, such as ethylene glycol, 1, 2-propylene glycol, 1, 3-propylene glycol, 1, 3-butylene glycol, 1, 4-butylene glycol, 1,6-hexanediol, neopentyl glycol, a diethylene glycol, dipropylene glycol, the bisphenol A ethyleneoxide addition product, and the bisphenol A propylene oxide addition product, — it can be prodigal and triol, such as a serine, trimethylol propane, and trimethylolethane, and those mixture can be illustrated. In this, neopentyl glycol, a TOCHIMECHI roll propane, the bisphenol A ethyleneoxide addition product, and the bisphenol A propylene oxide addition product are desirable.

[0120] As an alcoholic component more than trivalent, they are a sorbitol, 1, 2 and 3, 6-hexane tetrol, 1, 4-sorbitan, pentaerythritol, dipentaerythritol, tripentaerythritol, 1 and 2, 4-butane triol, 1 and 2, 5-pentanetriol, glycerol, isobutane triol, and 2-methyl. – 1, 2, 4-butane triol,

trimethylolethane, trimethylol propane, 1 and 3, 5-trihydroxy methylbenzene, etc. are mentioned.  
 [0121] A polymerization can use a well-known polycondensation, solution polycondensation, etc.  
 A good toner can be obtained without spoiling the color of the color material of vinyl chloride-proof mat nature or a color toner by this.

[0122] As for the operating rate of a multiple-valued carboxylic acid and polyhydric alcohol, 0.8-1.4 are usually common at a rate (OH/COOH) of the number of hydroxyl groups to the number of carboxyl groups.

[0123] Moreover, in this gestalt, a charge control agent is blended with binding resin for the purpose of charge control of a toner. As a desirable material, the metal complex of a salicylic-acid metal complex and a benzilic-acid derivative and phenyl borate quarternary ammonium salt are used suitably. Zinc, nickel, copper, and chromium are suitable for a metal. 0.5 - 5 weight section of an addition is desirable to the binding resin 100 weight section. It is 3 - 4 weight section preferably [ it is more desirable and ] to 1 - 4 weight section and a pan.

[0124] As a pigment used for this gestalt, carbon black, iron black, graphite, Nigrosine, the metal complex of azo dye, the C.I. pigment yellow 1, 3, 74, and 97, the acetoacetic-acid aryl amide system monoazo yellow pigment of 98 grades, C. I. pigment yellow 12, 13, and 14, the acetoacetic-acid aryl amide system JISUAZO yellow pigment of 17 grades, C. — I. solvent yellow 19, 77, and 79, C.I. De Dis Perth Yellow 164, the C.I. pigment red 48, 49:1, and 53, the red pigments of 1, 57, 57:1, 81 and 122, and 5 grades — C. I. solvent red 49, 52, and 58, the red color of 8 grades, the phthalocyanine of C.I. pig NENTO blue 15:3 grade, and the blue stain pigment of the derivative are blended by one sort or two kinds or more. 3 - 8 weight section of an addition is desirable to the binding resin 100 weight section.

[0125] Toner particle size is required more of diameter[ of a granule ]-izing, and more sharp particle-size-distribution-ization as a purpose of high-resolution-izing. Moreover, the relation between the particle size of a fixing assistant and the particle size of a toner added to a toner at this time has contributed to development nature, electrification nature, and filming nature. If a fixing assistant does not have the particle size in a fixed region to toner particle size, fault electrification occurs more notably, faults, such as toner condensation, an image concentration fall under damp, and photo conductor filming, do not arise, or offset-proof nature stops that is, acting effectively.

[0126] Therefore, it is necessary to set particle size distribution as the fixed set point. That is, when volume mean particle diameter of TP and a fixing assistant is set to FP for the volume mean particle diameter of a toner, FP/TP is 0.3 or more and is setting particle size as the range which fills 0.9 or less.

[0127] If it becomes smaller than 0.3, the offset-proof effect at the time of fixing will fall, and a non-offsetting temperature region will become narrow. If larger than 0.9, fault electrification will arise more notably and toner condensation and the image concentration fall under damp will arise.

[0128] Moreover, it is easy to carry out filming to a photo conductor with the load at the time of cleaning the non-imprinted toner which remains on a photo conductor at the time of an imprint, and comes to be. Moreover, contamination of a roller becomes severer in case a toner layer is formed in a thin layer on a developing roller. Moreover, by the fixing assistant desorbed from the toner becoming easy to remain in a non-imprinted toner in the waste toner recycle case, and returning this to development again, electrification is changed in a developer and that image quality is unmaintainable arises. Moreover, a toner carries out fault electrification by repetition use over a long period of time, and the fall of image concentration arises.

[0129] Furthermore, the volume mean particle diameter of a toner is 3-11 micrometers, and is 3-6 micrometers more preferably 3-9 micrometers. If larger than 11 micrometers, resolution will fall, if high definition is smaller than \*\*\*\*\* and 3 micrometers, condensation of a toner will become strong and ground fogging will increase.

[0130] The volume mean particle diameter of a fixing assistant is 1-10 micrometers, and is 2-5 micrometers more preferably 2-8 micrometers.

[0131] Moreover, it is desirable that the coefficient of variation of the volume particle size distribution of a toner is [ the coefficient of variation of 15 - 35% and number particle size

distribution ] 20 – 40%. For the coefficient of variation of number particle size distribution, the coefficient of variation of volume particle size distribution is [ the coefficient of variation of volume particle size distribution / the coefficient of variation of number particle size distribution ] 20 – 30% 15 to 25% still more preferably 20 to 35% 15 to 30% more preferably. [0132] With coefficient of variation, the standard deviation in the particle size of a toner is broken by mean particle diameter. It carries out based on the particle diameter measured using the Coulter counter (coal tar company). Standard deviation is expressed with the square root of the value which divided the square of the difference from the average of each measured value when measuring n particle systems by (n-1).

[0133] That is, coefficient of variation is what carried out [ bubble ] breadth condition of particle size distribution, and the coefficient of variation of volume particle size distribution is productively difficult coefficient of variation, if the coefficient of variation of less than 15% or number particle size distribution becomes less than 20%, and it causes a cost rise. If the coefficient of variation of volume particle size distribution becomes [ the coefficient of variation of size or number particle size distribution ] larger than 40% from 35%, and particle size distribution serve as broadcloth, coherent [ of a toner ] will become strong and it will become easy to generate filming to a photo conductor.

[0134] When a toner is diameter[ of a granule ]-ized and distribution width of face is further made less than into constant value, in order to maintain a fluidity, it is necessary to add the plasticizer of a constant rate. Moreover, if the dispersibility in kneading is bad, a fluidity will also be affected, deterioration of image quality and waste toner recycle cannot be performed good, and imprint effectiveness falls, and formation of the uniform layer of the toner on a developing roller becomes difficult. Moreover, by the 2 component development method, miscibility with a carrier falls, it becomes unstable, electrification distribution becomes uneven, and toner concentration control causes deterioration of image quality. Therefore, the diameter[ of a granule ]-ized toner needs to add many silicas which can give a high fluidity.

[0135] Then, when a toner is diameter[ of a granule ]-ized and distribution width of face by coefficient of variation is made less than into constant value, a property can be more suitably stabilized to the diameter toner of a granule by the binding resin of this configuration, and the fixing assistant.

[0136] Moreover, by the development method which homogeneity is made to regulate and carry out frictional electrification of the thin layer of a toner with the rigid body or an elastic blade on a development roll, and develops an electrostatic latent image, a development sleeve and a blade are made to pollute, nonuniformity arises in the stratification of a toner, and an image defect may be caused.

[0137] With this gestalt, imprint material is made to insert in between image support and a conductive elastic roller, and it is used by giving imprint bias voltage to said conductive elastic roller suitable for the electrophotography equipment possessing the toner imprint system which imprints the toner image on said image support to imprint material by electrostatic force. Since this is a contact imprint, the toner which adhered to the photo conductor surface in the condition of the reversed-polarity toner adhering to the photo conductor surface on which mechanical power other than electric force acts on an imprint, and should be imprinted essentially, and out of which it does not come not being imprinted, or not \*\*\*\*(ing) pollutes the imprint roller surface, and it may make a transfer paper rear face, as for this toner imprint system, pollute [ toner ].

[0138] Then, while being able to prevent offset nature in fixing which does not use oil by use of the compound which has the fluorine of this gestalt, by the positive electrification nature silica and addition of low resistance metallic-oxide impalpable powder, condensation of a toner is suppressed, fault electrification is prevented, stabilization of electrification nature is obtained, and while being able to prevent the inside omission at the time of an imprint, it becomes that it is possible in obtaining high imprint effectiveness. Moreover, generating of filming to a middle imprint object and a photo conductor can be prevented, and contamination by the unnecessary toner particle of a transfer paper can be prevented. Moreover, since the toner to the imprint roller surface and filming of a silica which separated can also be prevented, the image defect



produced when a toner and the silica which separated re-imprint from the imprint roller surface to the photo conductor surface can also be prevented. A property can be more suitably stabilized to the diameter toner of a granule.

[0139] Moreover, with this gestalt, it is used suitable for the electrophotography equipment possessing the waste toner recycle system which collects in a developer the toners which remained on image support after the imprint process, and is again used for a development process. In order that a waste toner may reuse in development, the toner by which fault electrification was carried out more will return to development, and it becomes the phenomenon in which change electrification by continuation repetition use and image concentration falls. Moreover, since it is easy to carry out toner condensation, it lifting-comes to be easy of blinding with a duct.

[0140] Moreover, the compound which has the fluorine which separated in response to the mechanical shock inside the duct which connects a cleaning machine, a cleaning machine, and a development counter while being collected from the cleaning machine by the development counter, and the development counter will be omitted, or filming will be produced on a photo conductor.

[0141] Then, while being able to prevent offset nature in fixing which does not use oil by use of the compound which has the fluorine of this gestalt Condensation of a toner is suppressed by the positive electrification nature silica and addition of low resistance metallic-oxide impalpable powder. Without starting blinding with a duct, fault electrification is prevented, even if stabilization of electrification nature is obtained and carries out continuation repeat use, also under low-humidity/temperature, it is stabilized and image concentration and fogging can be maintained, and it becomes possible to prevent filming on a photo conductor.

[0142] It is used suitable also for the 1 component developing-negatives method. The developing roller which consists of the feed roller, the silicon resin, or urethane resin which consists of urethane resin is contacted with the fixed amount (0.1-1mm) of interlocking, a toner is supplied to a developing roller from a feed roller, and it is used suitable for the developing-negatives method which carries out contact use of the doctor blade of rubber metallurgy group stainless steel of an elastic body, forms the thin layer of a toner, flows in one direction or impresses [ alternating current ] it in a photo conductor, contact, or non-contact, and forms a toner image on At this time, it is made to rotate in this direction and a feed roller and a developing roller consider peripheral speed of a developing roller and a feed roller as the configuration which carries out a developing roller early at a rate of 1:1 to 0.8:0.2. Moreover, the pressure welding of the developing roller is carried out to the photo conductor surface by the pressure of  $9.8 \times 10^2$  to  $9.8 \times 10^4$  (N/m<sup>2</sup>), and the electrostatic latent image on a photo conductor is developed. Moreover, the pressure welding of the elastic blade is carried out on a developing roller by the pressure of  $5 \times 10^3$  to  $5 \times 10^5$  (N/m<sup>2</sup>), and a toner layer is formed.

[0143] Furthermore, in order to control the amount of toner conveyances on the developing roller at the time of conveying the amount of supply of the toner supplied from a toner reservoir to up to a developing roller to a constant rate, the configuration which the feed roller of the shape of sponge which consists of urethane resin etc. is contacted to a developing roller, and possesses it is taken.

[0144] This is an effective means in order to regulate the amount of conveyances of a toner to a constant rate. However, although a part for a developing-roller round is developed by high concentration when the amount of conveyances of the toner on a developing roller falls during long-term continuous duty or a poor black image is taken, by the subsequent image, the solid imitation nature to which concentration falls rapidly, without conveying a toner may get worse on a developing roller. When the amount of electrifications of the toner on a developing roller was measured by the suction type, it turned out that the amount of electrifications is falling greatly. Therefore, although the cure which increases the quantity of a charge control agent or a silica, and raises the amount of electrifications was tried, image concentration became the direction to which it falls more at reverse. Moreover, in the toner which adds a fluorine content compound, the concentration fall arose more.

[0145] It is because the amount of electrifications of the toner of the feed roller section will

increase greatly if it furthermore pursues, that is, the amount of electrifications of a toner is not falling, the charge up of the fall of image concentration is carried out in the feed roller section before a developing roller is supplied and the serviceability from a feed roller to a developing roller declined. However, if a material presentation is changed so that electrification of a toner may be lowered, toner scattering of the development counter circumference will increase. Therefore, the configuration which can secure image concentration is needed, preventing scattering of a toner.

[0146] Then, while being able to prevent offset nature in fixing which does not use oil by use of the compound which has the fluorine of this gestalt, by the positive electrification nature silica and addition of low resistance metallic-oxide impalpable powder, condensation of a toner was suppressed, fault electrification was prevented, and stabilization of electrification nature was obtained, and even if it carried out continuation repeat use, it found out that image concentration and fogging could be stabilized and maintained also under low-humidity/temperature. This becomes possible [ suppressing toner scattering by containing a toner parent and the external additive of reverse electrification nature ] while suppressing fault electrification of the toner in a feed roller with the non-subtlety powder which has a positive electrification nature silica or low resistance. Furthermore the image concentration at the time of continuous duty can be stabilized, and poor imitation nature will also become good.

[0147] Moreover, it becomes easy to generate welding heat condensation of a toner by \*\*\*\*\* between a feed roller and a developing roller. Moreover, it produces and cheats out of a blemish on a developing roller, and it serves as an image noise and appears. Moreover, if the electrification nature of a toner is changed during long-term use, supply of the toner from a feed roller to a developing roller will become unstable, and an image concentration fall and fogging will be produced. Moreover, with a silicon resin roller, if in contact with the photo conductor, the impurity of silicone resin will adhere to a photo conductor, it will become photo conductor contamination, and a vertical reinforcement will be generated. Moreover, with the roller which used urethane resin, it becomes the cause of reducing the electrification nature of a toner low melting point materials, such as a wax, tending to adhere. The fixing assistant of a toner welds also to an elastic body blade, and a vertical reinforcement occurs in a toner layer.

[0148] Then, while being able to prevent offset nature in fixing which does not use oil by use of the compound which has the fluorine of this gestalt, by the positive electrification nature silica and addition of low resistance metallic-oxide impalpable powder, condensation of a toner is suppressed and neither condensation nor welding is produced. Moreover, since homogeneity distribution of the compound which has a fluorine is carried out in a toner, stabilization of electrification is attained, and stabilization of an image can be attained, even if there is little generating of fogging and it uses it over a long period of time.

[0149] Moreover, multiple-times repeat activation of the primary imprint process of making the surface of an endless-like middle imprint object the toner image formed in the surface of image support contacting the surface of said image support, and making the surface concerned imprinting said toner image is carried out. Then, it is used suitable for the electrophotography equipment possessing the imprint system constituted so that the secondary imprint process of making imprint material carrying out the package imprint of the duplication imprint toner image formed in the surface of said middle imprint object of repeat activation of the multiple times of this primary imprint process might be performed. At this time, the pressure welding of a photo conductor and the middle imprint object is carried out by the pressure of  $9.8 \times 10^2$  to  $2 \times 10^5$  (N/m<sup>2</sup>), and the toner on a photo conductor is imprinted. Moreover, as for the toner image formed in the middle imprint body surface, an imprint member presses the surface of a middle imprint object through the recording paper by  $5 \times 10^3$  to  $2 \times 10^5$  (N/m<sup>2</sup>) pressure, and a toner is imprinted on record material.

[0150] Then, while being able to prevent offset nature in fixing which does not use oil by use of the compound which has the fluorine of this gestalt, by the positive electrification nature silica and addition of low resistance metallic-oxide impalpable powder, condensation of a toner is suppressed, fault electrification is prevented, stabilization of electrification nature is obtained, and while being able to prevent the inside omission at the time of an imprint, it becomes that it is

possible in obtaining high imprint effectiveness. Moreover, generating of filming to a middle imprint object and a photo conductor can be prevented, and contamination by the unnecessary toner particle of a transfer paper can be prevented. Moreover, since the toner to the imprint roller surface and filming of a silica which separated can also be prevented, the image defect produced when a toner and the silica which separated re-imprint from the imprint roller surface to the photo conductor surface can also be prevented. A property can be more suitably stabilized to the diameter toner of a granule.

[0151] Moreover, it consists of image formation unit groups which have arranged two or more movable image formation units which form the toner image of a color which was equipped with a development means to have the toner with which a color differs from the rotating photo conductor, respectively, and is different on said photo conductor, respectively in the shape of a circular ring. The whole image formation unit group is rotated and it is used suitable for the color electrophotography equipment which imprints in piles the toner image of a different color formed on the photo conductor, doubling a location on imprint material, and forms a color image. Since it is the configuration which the whole image formation unit rotates, it is cleaned from a photo conductor and the condition the waste toner which is distant from on a photo conductor carries out [ a condition ] repeat adhesion temporarily to a photo conductor again surely occurs. It becomes easy to generate filming to image support because the waste toner carries out repeat contact again with a photo conductor remarkably, and becomes the factor of a life fall of a photo conductor.

[0152] Moreover, when an image formation unit rotates, in order that a toner may move violently up and down, it is easy to generate \*\*\*\*\* of the toner from a seal portion, therefore it is necessary to strengthen a seal with a seal portion more, and a welding phenomenon occurs, and it serves as a lump and causes an image noise of a black line and a white muscle.

[0153] Moreover, the condition of always seceding from a developing roller temporarily occurs, and if the standup nature of a toner of electrification is bad in the early stages of development, it will cause ground fogging. It is in the orientation for electrification standup nature to get worse, in the toner in which the wax with which the maldistribution was unevenly distributed existed.

[0154] Then, while being able to prevent offset nature in fixing which does not use oil by use of the compound which has the fluorine of this gestalt, by the positive electrification nature silica and addition of low resistance metallic-oxide impalpable powder, condensation of a toner is suppressed, fault electrification is prevented, stabilization of electrification nature is obtained, and the start of electrification can be done early, and fault electrification under low-humidity/temperature can be prevented, and there is nothing in generating of ground fogging in early stages of development. Generating of filming and generating of welding can be prevented and it becomes possible to acquire the development property stabilized over a long period of time.

[0155] A toner is created through the production process of preliminary mixing processing, melting kneading processing, grinding classification processing, and outside \*\*\*\*\*.

[0156] Preliminary mixing processing is processing which carries out homogeneity distribution of binding resin and the additive which this should be made to distribute with the mixer possessing an impeller etc. As a mixer, a mixer with well-known super mixer (made in the Kawada factory), Henschel mixer (product made from the Mitsui Miike industry), PS mixer (Shinko Pantec make), rhe DIGE mixer, etc. is used.

[0157] And thermofusion kneading is performed by PCM30 (IKEGAI), coarse grinding of the obtained toner lump is carried out by a cutter mill etc., he is finely ground after that by jet mill grinding (for example, an IDS grinder, Japanese pneumatic industry) etc., a fines particle is further cut with an air-current type classifier if needed, and the toner particle (toner parent particle) of desired particle size distribution is obtained. Grinding by the mechanical cable type and a classification are also possible, and a KURIPU TRON grinder (Kawasaki Heavy Industries), a turbo mill (turbo industry), etc. which throw in and grind a toner to a minute opening with the roller which rotates to the fixed stator, for example are used for this. Income of the toner particle (toner parent particle) which has the volume mean particle diameter of the range of 3-6 micrometers by this classification processing is carried out.

[0158] Outside \*\*\*\*\* is processing which mixes external additives, such as a silica, to the toner particle (toner parent particle) obtained by said classification. A mixer with well-known Henschel mixer, super mixer, etc. is used for this.

[0159] Next, an example explains this invention to details further.

[0160] The property of the binding resin used in the example is shown in (a table 1). Resin used the polyester resin which used the bisphenol A propyl oxide addition product, a terephthalic acid, trimellitic acid, and a succinic acid as the principal component, and used the resin into which the heat characteristic was changed according to a compounding ratio and polymerization conditions. AV shows the acid number of resin.

[0161]

[A table 1]

樹脂	PES-1	PES-2	PES-3
Mnf ( $\times 10^4$ )	0.32	0.32	0.34
Mwf ( $\times 10^4$ )	6.40	10.20	5.70
Mzf ( $\times 10^4$ )	97.50	302.50	40.50
Wmf=Mwf/Mnf	20.00	31.88	16.76
Wzf=Mzf/Mnf	304.69	945.31	119.12
Tg	58.00	61.00	55.50
Tm	115.00	118.00	109.00
Ti	100.00	101.00	95.00
AV	15	20	25

[0162] Mnf — the number average molecular weight of binding resin, and Mwf — the weight average molecular weight of binding resin, and Wmf — the ratio of weight average molecular weight Mwf and number average molecular weight Mnf —  $Mwf/Mnf$  and Wzf — the ratio of the Z average molecular weight Mzf and number average molecular weight Mnf of binding resin —  $Mzf/Mnf$  is shown.

[0163] The property of the hydrophobic silica used in the example is shown in (a table 2).

[0164]

[A table 2]

疎水性 シリカ	材料	BET値 ( $m^2/g$ )	帯電量 (5分値) ( $\mu C/g$ )	帯電量 (30分値) ( $\mu C/g$ )
SG1	アミノ変性シリコンオイルで 処理されたシリカ	140	308	193
SG2	末端にシラノール基を持たせた ジメチルシリコンオイル で処理されたシリカ	200	-480	-380
SG3	ジメチルシリコンオイル で処理されたシリカ	80	-430	-155

[0165] The property of the low resistance metallic-oxide particle used in the example and metal acid chloride system impalpable powder is shown in (a table 3).

[0166]

[A table 3]

第2外添剤	材料	平均粒径 ( $\mu\text{m}$ )	BET値 ( $\text{m}^2/\text{g}$ )
G-1	水熱合成法により作成された チタン酸バリウム	0.2	5.04
G-2	シュウ酸塩熱分解法により作成された ジルコン酸ストロンチウム	0.67	2.63
G-3	酸化チタン	0.2	6.5
G-4	酸化インジウム	0.1	10.5
G-5	酸化錫-アンチモンで表面被覆 処理された酸化シリカ	0.04	83.2

[0167] The fluorine content compound (fixing assistant) used in the example and its differential scanning calorimetry (DSC property) are shown in (a table 4). The intersection of the tangent of the start curve at the time of the endothermic initiation at the time of a temperature up and the tangent of the curve which tends toward the peak after starting is made into tangent melting point temperature.

[0168]

[A table 4]

定着 助剤		粒径 ( $\mu\text{m}$ )	比重 ( $\text{g}/\text{cm}^3$ )	接線融 点温度 ( $^{\circ}\text{C}$ )	ピーク 温度 ( $^{\circ}\text{C}$ )	融点温 度の差 (K)
W-1	ポリテトラフルオロエチレン とポリエチレンの共重合体	4	1.08	118	125.8	7.8
W-2	ホホバ油にフッ素程度添加	5.5	1.15	97.3	113	15.7
W-3	ポリテトラフルオロエチレン と、C16の長鎖アルキル基 有するアクリル酸エステル の共重合体	6	1.2	127	135	8
W-4	ポリテトラフルオロエチレン とポリエチレンの共重合体	8	1.01	68.7	100.9	32.2

[0169] The toner material presentation used by this example is shown in (a table 5). 20 to 25%, the coefficient of variation of 3-6 micrometers and volume particle size distribution made the weighted mean particle size of each toner as an experiment so that the coefficient of variation of number particle size distribution might become 25 - 30%.

[0170]

[A table 5]

トナー	結着樹脂	電荷制御剤	定着助剤	顔料	外添剤		
TM1	PES1	E84(3)	W1(6)	マゼンタ顔料(5)	SG1(1)		
TM2	PES2	↑	W2(4)	↑	SG1(0.8)	SG2(0.3)	
TM3	PES3	↑	W3(8)	↑	SG1(0.8)		G1(1)
TM4	PES3	↑	W1(6)	↑	SG1(0.8)		G3(1.2)
TM5	PES3	↑	W4(6)	↑		SG3(0.3)	
TY1	PES1	↑	W1(6)	イエロー顔料(5)	SG1(1)		
TY2	PES2	↑	W2(4)	↑	SG1(0.8)	SG3(0.3)	G5(1)
TY3	PES3	↑	W3(8)	↑	SG1(0.8)		G4(1.5)
TY4	PES3	↑	W1(6)	↑	SG1(0.8)		G3(2)
TY5	PES3	↑	W4(6)	↑		SG3(0.3)	
TC1	PES1	↑	W1(6)	シアン顔料(5)	SG1(1)		
TC2	PES2	↑	W2(4)	↑	SG1(0.8)	SG3(0.3)	
TC3	PES3	↑	W3(8)	↑	SG13(0.8)		G2(1)
TB1	PES1	↑	W1(6)	CB(6)	SG1(1)		
TB2	PES2	↑	W2(4)	↑	SG1(0.8)		G2(1)
TB3	PES3	↑	W3(8)	↑	SG1(0.8)	SG2(0.3)	
TB4	PES3	↑	W4(6)	↑		SG2(0.3)	

[0171] a pigment — respectively — every color — black — carbon black (CB) — in the Magenta pigment, the yellow pigment used the C.I. pigment yellow 180, and the cyanogen pigment used the phthalocyanine of the C.I. pig NENTO blue 15:3 for the C.I. pigment red 57:1. A charge control agent uses the ORIENT chemistry company make E84 (salicylic-acid zinc metal complex compound), and a loadings ratio shows the loadings (weight section) ratio to the binding resin 100 weight section in a parenthesis. A silica, a low resistance metallic-oxide particle, and metal acid chloride system impalpable powder show the loadings (weight section) to the toner parent 100 weight section.

[0172] Outside \*\*\*\*\* was performed by 1kg of inputs in FM20B for impeller ZOS0 mold, rotational frequency 2000min<sup>-1</sup>, and processing-time 5 minutes.

[0173] (Example 1) Drawing 1 is the cross section showing the configuration of the electrophotography equipment used by this example. This example equipment is the configuration which converted FP7750 (Matsushita Electric Co., Ltd. make) copying machine into reversal development, and added the waste toner recycle device.

[0174] 301 is an organic photo conductor and is the thing of a configuration of having carried out the laminating of the charge transportation layer which forms a charge generating layer for the powder of an oxo-titanium phthalocyanine by vacuum evaporation on the conductive base material of aluminum, and contains the mixture of polycarbonate resin (Mitsubishi Gas Chemical make Z-200), and a butadiene and a hydrazone on it one by one.

[0175] The corona-electrical-charging machine with which 302 is charged in minus in a photo conductor, the grid electrode with which 303 controls the electrification potential of a photo conductor, and 304 are signal light. For a development sleeve and 306, as for the magnet roll for carrier maintenance, and 308, a doctor blade and 307 are [ 305 / a carrier and 309 ] toners. The carrier blended methyl silicone resin, phenyl silicone resin, and butyl acrylate by 2:6:2, and they carried out the coat to the surface of a Mn-Mg ferrite particle. The volume resistivity of mean particle diameter is 10<sup>12</sup>-ohmcm in 40-60 micrometers. The toner used TB-1 indicated to a table 5, and 2 and 3.

[0176] It is a duct for the waste toner of the imprint remainder and 312 to return 310 for a voltage generator and 311 to a cleaning box, and for 313 return the waste toner 311 in the cleaning box 312 to a development production process. It is failed to write the toner of the

imprint remainder with a cleaning blade 314, and the waste toner 311 which was able to be temporarily collected in the cleaning box 312 is constituted so that it may be returned to a development production process by the duct 313.

[0177] 314 is the imprint roller which imprints the toner image on a photo conductor on paper, and it is set up so that the surface may contact the surface of a photo conductor 301. The imprint roller 314 is an elastic roller which prepared the conductive elastic member in the perimeter of the shaft which consists of a conductive metal. the thrust to a photo conductor 301 — per [ imprint roller 314 1 (about 216mm) / 0 ] —  $1.96 \times 10^5 \text{ N/m}^2$  — it is  $4.9 \times 10^3$  to  $9.8 \times 10^4 \text{ N/m}^2$  desirably. This was shrunken with the spring coefficient of the spring for carrying out the pressure welding of the imprint roller 314 to a photo conductor 301, and was measured from the product of an amount.

[0178] The contact width of face with a photo conductor 301 is about 0.5mm – 5mm. By the measuring method (measurement using not roller geometry but a block piece) of ASUKA C, the rubber degree of hardness of the imprint roller 314 is 80 or less degrees, and is 30 – 70 degrees desirably. If smaller than 30 degrees, imprint effectiveness will fall and the amount of waste toners will increase. If larger than 70 degrees, it will become easy to produce an omission during an imprint. For a \*\* reason, also in order to fully demonstrate the effect, the above-mentioned range is required of the toner which can be distributing the inner \*\* agent of this configuration. to homogeneity.

[0179] The elastic roller 314 is resistance about inner-\*\*(ing) lithium salt, such as Li2O, around a shaft with a diameter of 6mm 107 The urethane elastomer of the fizz set to omega (an electrode is prepared in a shaft and the surface and impressed by both 500V) was used. As for resistance, it is desirable that it is in the range of 105–109ohm. If smaller than 105, imprint effectiveness will fall and the amount of waste toners will increase. If larger than 109, it will become easy to produce an omission during an imprint. For a \*\* reason, also in order to fully demonstrate the effect, the above-mentioned range is required of the toner which can be distributing the inner \*\* agent of this configuration to homogeneity.

[0180] The outer diameter of the imprint roller 213 whole was 16.4mm, and the degree of hardness was 40 degrees in ASUKA C. The imprint roller 314 was contacted to the photo conductor 301 by pressing the shaft of the imprint roller 314 with a metal spring. Thrust was abbreviation  $9.8 \times 10^4 \text{ N/m}^2$ . The elastic body which consists of other materials, such as CR rubber, NBR, Si rubber, and a fluororubber, besides the elastomer of the urethane of said fizz as an elastic body of a roller can also be used. And as a conductive grant agent for giving conductivity, other conductive material other than said lithium salt, such as carbon black, can also be used.

[0181] The inrush guide which consists of a conductive member to which 315 introduces a transfer paper into the imprint roller 314, and 316 are the conveyance guides which carried out pre-insulation of the surface of a conductive member. The inrush guide 315 and the conveyance guide 316 are grounded through direct or resistance. It is the voltage generating power supply in which carries out 317 at a transfer paper and 318 carries out voltage impression at the imprint roller 314.

[0182] The result of having performed the image test is shown in (a table 6).

[0183]

[A table 6]

トナー	感光体上 フィルミング	画像濃度(D)		カブリ	高湿下 放置での カブリ	低湿下のID	
		初期	10万枚後			初期	1千枚後
TB-1	未発生	1.33	1.32	○	○	1.30	1.29
TB-2	未発生	1.34	1.32	○	○	1.32	1.30
TB-3	未発生	1.32	1.32	○	○	1.30	1.30
TB-4	発生	1.42	1.22	×	×	1.38	1.10

[0184] Image evaluation was evaluated to the image concentration and the ground fogging after a torture test 100,000 sheets after [ the early stages of image formation, and ]. The ground fogging was judged in clear vision, and when it was level which is satisfactory practically, it was considered as success (O).

[0185] Then, it was left under highly humid, the image test of one omasum was performed, and the increment in fogging was seen. Since fogging would increase rapidly if toner concentration control becomes poor and becomes an exaggerated toner, the condition was observed. Furthermore, it is left under elevated-temperature damp in another experiment overnight, the image test of the Japanese 5 following omasums is performed, and the image concentration after 5 omasums is shown.

[0186] There were not turbulence of striping, spilling of a toner, and soiling on the back of paper of a poor imprint and paper, there was no inside omission of an alphabetic character etc., the solid black image was uniform and the with an image concentration of 1.3 or more high-concentration image was obtained. The ground fogging in the non-image section was not generated, either. Furthermore, when the long-term copy test of 100,000 sheets was performed, the copy image of the high concentration which does not have filming on the photo conductor surface and is equal compared with an early image, and lowlands fogging was obtained. Moreover, there is no generating of fogging under highly humid, and the concentration fall was not generated under elevated-temperature damp.

[0187] Fixable evaluation of the rate of fixing in the elevated-temperature offset nature and the high-speed machine (450 mm/s) in a low-speed machine (140mm/s in process speed) was performed to (a table 7). Observing the condensation condition of the toner after 50-degree-C 24-hour neglect by the storage stability test, problem nothing and x are practically problematic level without condensation in O practically.

[0188]

[A table 7]

トナーサンプル	高温オフセット	定着率
TB-1	200℃まで未発生	86%
TB-2	200℃まで未発生	84%
TB-3	210℃まで未発生	88%
TB-4	175℃まで未発生	84%

[0189] With regards to process speed, the peripheral velocity of a photo conductor is shown in the copy throughput per time amount of a machine. The bearer rate of a copying paper is decided by peripheral velocity of a photo conductor.

[0190] The copying paper of 80 g/m<sup>2</sup> paper (Igepa) was used, and the rate of fixing scraped 10 \*\*\*\*s of the patches of image concentration 1.0\*\*0.2 for every train with the 500g (phi36mm) weight around which BEMCOT (trademark by Asahi Chemical Co., Ltd.) was wound, measured the image concentration before and behind a scratch with the Macbeth reflection density plan, and defined it by the rate of change.

[0191] In the rate of fixing, offset nature made 180 degrees C or more success level 80% or more.

[0192] The elevated-temperature offset nature in a low speed and the rate of fixing in high speed were able to show the good property, and were able to share-ize the high-speed machine and the low-speed machine with one toner.

[0193] (Example 2) Drawing 2 is the cross section showing the configuration of the electrophotography equipment for full color image formation used by this example. In drawing 2, 1 is \*\*\*\*\* of a color electro photographic printer, and the right end-face side in drawing is a front face. 1A is a front-face board of a printer, and this front board 1A is lifting closing actuation freedom like derrick-down aperture actuation and a continuous line display to printer



\*\*\*\*\* 1 like a dotted line display centering on hinge shaft 1B by the side of the lower side. The printer interior check maintenance at the time of attachment-and-detachment actuation and the paper jam of the middle imprint belt unit [ / in a printer ] 2 etc. is performed by pushing down and opening front board 1A and releasing the interior of a printer greatly. Attachment-and-detachment actuation of this middle imprint belt unit 2 is designed so that it may become perpendicularly to the direction of an axis-of-rotation bus-bar of a photo conductor.

[0194] The configuration of the middle imprint belt unit 2 is shown in drawing 3 . The middle imprint belt unit 2 to unit housing 2a The middle imprint belt 3, the 1st imprint roller 4 which consists of a conductive elastic body, the 2nd imprint roller 5 which consists of an aluminum roller, the tension roller 6 which adjusts the tension of the middle imprint belt 3, the belt-cleaner roller 7 which cleans the toner image which remained on the middle imprint belt 3, The scraper 8 which fails to write the toner collected on the cleaner roller 7, and the position transducer 10 which detects the location of the \*\*\*\*\* waste toner reservoirs 9a and 9b and the middle imprint belt 3 for the collected toner are connoted. Front-face board of printer 1A can be pushed down like a dotted line, this middle imprint belt unit 2 can open it, and it can detach and attach freely to the predetermined stowage in printer \*\*\*\*\* 1 as shown in drawing 2 .

[0195] Into insulating resin, the middle imprint belt 3 kneads a conductive filler, and with an extruder, it is film-ized and is used for it. In this example, what added and film-ized the conductive carbon (for example, KETCHIEN black) 5 weight section as insulating resin in the polycarbonate resin (for example, Mitsubishi Gas Chemical make, you pyrone Z300) 95 weight section was used. Moreover, the coat of the fluororesin was carried out to the surface. The thickness of a film is about 350 micrometers and resistance is about 107 to 109 ohm-cm. What kneaded the conductive filler to polycarbonate resin as a middle imprint belt 3, and film-ized this here is used because the slack by long-term use of the middle imprint belt 3 and are recording of a charge can be prevented effectively, and the coat of the surface is carried out with fluororesin, because toner filming to the middle imprint belt surface by long-term use can be prevented effectively.

[0196] This middle imprint belt 3 is consisted of a film which used the urethane of half-conductivity of the shape of an endless belt with a thickness of 100 micrometers as the base material, and it constitutes movable in winding and the direction of an arrow head in the 1st imprint roller 4, the 2nd imprint roller 5, and tension roller 6 which fabricated the urethane foam which carried out low resistance processing so that it might have resistance of 106 - 108 ohm-cm around. length (62mm) a little with the perimeter of the middle imprint belt 3 longer here than the one half of the perimeter of the photo conductor drum (diameter of 30mm) later mentioned to the length (298mm) of the longitudinal direction of A4 form which is the maximum paper size - a leg — it is set as 360mm the bottom.

[0197] When the main part of a printer is equipped with the middle imprint belt unit 2 The pressure welding of the 1st imprint roller 4 is carried out to a photo conductor 11 (it illustrates to drawing 3 ) by the force of about  $9.8 \times 10^4$  (N/m<sup>2</sup>) through the middle imprint belt 3. Moreover, the 2nd imprint roller 5 A pressure welding is carried out to the above-mentioned 1st imprint roller 4 and the 3rd imprint roller 12 (it illustrates to drawing 3 ) of the same configuration through the middle imprint belt 3. this 3rd imprint roller 12 — the middle imprint belt 3 — a follower — it constitutes pivotable.

[0198] The cleaner roller 7 is a roller of the belt-cleaner section which cleans the middle imprint belt 3. This is the configuration of impressing the alternating voltage which attracts a toner electrostatic to a metallic roller. In addition, this cleaner roller 7 may be the conductive fur brush which impressed a rubber blade and voltage.

[0199] In drawing 2 , image formation unit 17Bk which carried out black, cyanogen, a Magenta, and 4 sets of fanning for each colors of Hierro in the center of a printer, and 17Y, 17M and 17C constitute the image formation unit group 18, and as shown in drawing, they are arranged in the shape of a circular ring. each — image formation unit 17Bk, and 17Y, 17M and 17C can open printer upper surface board 1C focusing on hinge shaft 1D, and it can be freely detached and attached to the position of the image formation unit group 18. By being equipped in a printer at normal, the mechanical drive network and electrical circuit network by the side of both by the

side of an image formation unit and a printer join together through a mutual coupling member (un-illustrating), and unifies mechanically and electrically image formation unit 17Bk, and 17Y, 17M and 17C.

[0200] Image formation unit 17Bk arranged in the shape of a circular ring, and 17C, 17M and 17Y are supported by the base material (not shown), are driven on the migration motor 19 which is a migration means as a whole, and are constituted possible [ a rotation ] around the cylinder-like shaft 20 which is fixed and does not rotate. Each image formation unit can be located in the image formation location 21 which counteracted the 2nd imprint roller 4 which supports the middle imprint belt 3 of the sequential above-mentioned by rotation. The image formation location 21 is also an exposure location by the signal light 22.

[0201] each — since image formation unit 17Bk, and 17C, 17M and 17Y consist of the respectively same configuration member except for the developer put into inside, they explain image formation unit 17Bk for black in order to simplify explanation, and omit about explanation of the unit for other colors.

[0202] 35 is the laser beam scanner section arranged in the bottom in printer \*\*\*\*\* 1, and consists of the semiconductor laser which is not illustrated, scanner motor 35a, polygon mirror 35b, lens system 35c, etc. The pixel laser signal light 22 corresponding to the time series electrical-and-electric-equipment pixel signal of the image information from this laser beam scanner section 35 It passes along the optical-path window 36 formed between image formation unit 17Bk and 17Y. Incidence is carried out to the mirror 38 to which it was fixed within the shaft 20 through the aperture 37 which was able to be opened in some shafts 20. It advances almost horizontally in image formation unit 17Bk from the exposure aperture 25 of image formation unit 17Bk which is reflected and is in the image formation location 21. Incidence is carried out to the exposure section of the left lateral of a photo conductor 11 through the path between the developer reservoirs 26 and cleaners 34 which are arranged up and down in the image formation unit, and scan exposure is carried out in the direction of a bus-bar.

[0203] Since the optical path from the optical-path window 36 to a mirror 38 uses the crevice between the units of neighboring image formation unit 17Bk(s) and 17Y, there is almost no space which becomes useless in the image formation unit group 18 here. Moreover, since the mirror 38 is formed in the center section of the image formation unit group 18, it can be constituted from a fixed single mirror and is a configuration with simply easy alignment etc.

[0204] 12 is the 3rd imprint roller arranged above the paper feed roller 39 by the inside of front-face board of printer 1A, and the form conveyance way is formed in the nip section of the middle imprint belt 3 and the 3rd imprint roller 12 by which the pressure welding was carried out so that a form may be sent with the paper feed roller 39 formed in the lower part of front-face board of printer 1A.

[0205] 40 is the sheet paper cassette which the method of outside was made to project and was prepared in the lower side side of front-face board of printer 1A, and can set two or more papers S to coincidence. The paper discharge roller pair to which 41a and 41b arranged in the paper outlet side of fixing roller pair 42a and 42b a paper conveyance timing roller, the fixing roller pair by which 42a and 42b were prepared in the inside upper part of a printer, the paper guide plate which prepared 43 between the 3rd imprint roller 12, and fixing roller pair 42a and 42b, and 44a and 44b, and 47 are the cleaning rollers of fixing roller 42a.

[0206] A fixing assembly serves as a heating roller which consists of the hollow roller and elastic layer which consist of the aluminum or stainless steel RENSU which has a heating means inside, and a fluororesin tube from a pressurization roller. The fluororesin tube of the outermost layer has the desirable tube with which thickness is chosen from the copolymer of 1–100 micrometers, polytetrafluoroethylene, tetrafluoroethylene, and perfluoroalkyl vinyl ether, or the copolymer of tetrafluoroethylene and hexafluoro ethylene. An elastic layer has silicone rubber, a fluororubber, a fluorosilicone rubber, and desirable ethylene propylene rubber. The rubber degree of hardness by JIS is 10 – 70 degrees, and the degree of hardness of an elastic layer is pressurized by the pressure of  $4.9 \times 10^4$  –  $1.96 \times 10^6$  N/m<sup>2</sup> with a pressurization roller. In this example, the fluororesin tube and rubber degree of hardness of polytetrafluoroethylene whose thickness is 50 micrometers consist of silicone rubber 70 degrees, and are pressurized by the pressure of

1.47x104 N/m2. Fixing oil, such as silicone oil, is not using it.

[0207] each — the waste toner reservoir is prepared in image formation unit 17Bk, 17C, 17M and 17Y, and the middle imprint belt unit 2.

[0208] Hereafter, actuation is explained.

[0209] At first, the image formation unit group 18 has black image formation unit 17Bk in the image formation location 21, as shown in drawing 2. At this time, the photo conductor 11 is carrying out opposite contact through the middle imprint belt 3 at the 1st imprint roller 4.

[0210] A black signal light is inputted into image formation unit 17Bk by the laser beam scanner section 35 according to an image formation production process, and image formation by the black toner is performed. At this time, the speed (60 mm/s equal to the peripheral speed of a photo conductor) of the image formation of image formation unit 17Bk and the passing speed of the middle imprint belt 3 are set up so that it may become the same, it is an operation of the 1st imprint roller 4, and a black toner image is imprinted by the middle imprint belt 3 at image formation and coincidence. At this time, the direct current voltage of +1kV was impressed to the 1st imprint roller. Immediately after all black toner images finish imprinting, the whole drives image formation unit 17Bk, and 17C, 17M and 17Y on the migration motor 19 as an image formation unit group 18, they rotate in the direction of an arrow head in drawing, and stop at the location where it rotated 90 degrees exactly and image formation unit 17C arrived at the image formation location 21. Since the portions of toner hopppers 26 other than the photo conductor of an image formation unit or a cleaner 34 are located inside the rotation circle at photo conductor 11 tip in the meantime, the middle imprint belt 3 does not contact an image formation unit.

[0211] Like the front after image formation unit 17C's arriving at the image formation location 21, shortly, the laser beam scanner section 35 inputs the signal light 22 into image formation unit 17C by the signal of cyanogen, and formation and an imprint of cyanogen of a toner image are performed. By this time, the middle imprint belt 3 will make one revolution, and the write-in timing of the signal light of cyanogen is controlled so that the toner image of the following cyanogen agrees in location in the toner image of the black imprinted before. In the meantime, the 3rd imprint roller 12 and the cleaner roller 7 have separated a few from the middle imprint belt 3, and they are constituted so that the toner image on an imprint belt may not be disturbed.

[0212] It carried out also about a Magenta and Hierro, the toner image of four colors agreed in location on the middle imprint belt 3, the same actuation as the above was repeated, and the color image was formed. The package imprint of the toner image of four colors is carried out in an operation of the 3rd imprint roller 12 after the imprint of the last Hierro toner image at the form which doubles timing and is sent from a sheet paper cassette 40. At this time, the 2nd imprint roller 5 was grounded and impressed the direct current voltage of +1.5kV to the 3rd imprint roller 12. Fixing roller pair 42a and 42b were fixed to the toner image imprinted by the form. The form was discharged out of equipment through discharge roller pair 44a and 44b after that. The toner of the imprint remainder which remained on the middle imprint belt 3 was cleaned in the operation of the cleaner roller 7, and the next image formation was equipped with it.

[0213] Next, the actuation at the time of monochrome mode is explained. The image formation unit of a predetermined color moves to the image formation location 21 first at the time of monochrome mode. Next, the image formation of a predetermined color and the imprint to the middle imprint belt 3 were performed like the front, and it imprinted in the form shortly sent from a sheet paper cassette 40 with the following 3rd imprint roller 12 continuing as it is after an imprint, and was established as it is.

[0214] In addition, with this equipment, the image formation unit of structure using the developing-negatives method conventional as structure of an image formation unit can also be used.

[0215] The result of having performed image \*\*\*\* is shown in (a table 8) with the electrophotography equipment of drawing 2.

[0216]

[A table 8]

トナー	感光体上 フィルミング	画像濃度(ID)		カブリ	高温下 放置後 カブリ	低温低温下のID		転写中 抜け
		初期	テスト後			初期	5千枚後	
TM1	未発生	1.44	1.39	○	○	1.40	1.34	なし
TM2	未発生	1.40	1.36	○	○	1.36	1.33	なし
TM3	未発生	1.38	1.34	○	○	1.35	1.32	なし
TM4	未発生	1.42	1.40	○	○	1.39	1.34	なし
TM5	発生	1.46	1.18	×	×	1.44	1.10	発生
TY1	未発生	1.38	1.34	○	○	1.36	1.34	なし
TY2	未発生	1.40	1.37	○	○	1.38	1.36	なし
TY3	未発生	1.40	1.38	○	○	1.38	1.37	なし
TY4	未発生	1.44	1.40	○	○	1.40	1.38	なし
TY5	発生	1.48	1.20	×	×	1.43	1.14	発生
TC1	未発生	1.42	1.38	○	○	1.38	1.36	なし
TC2	未発生	1.36	1.33	○	○	1.34	1.32	なし
TC3	未発生	1.39	1.36	○	○	1.38	1.35	なし
TB1	未発生	1.40	1.37	○	○	1.34	1.31	なし
TB2	未発生	1.38	1.34	○	○	1.32	1.30	なし
TB3	未発生	1.42	1.38	○	○	1.34	1.32	なし
TB4	発生	1.42	1.22	×	×	1.40	1.16	発生

[0217] When this electrophotography equipment performed image \*\*\*\* using the toner manufactured as mentioned above, there are not turbulence of striping, spilling of a toner, an inside omission of an alphabetic character, etc., the solid black image was uniform, the image also reproducing 16 streaks/mm of very high resolution high definition was obtained, and the with an image concentration of 1.3 or more high-concentration image was obtained. Moreover, the ground fogging of the non-image section was not generated, either. Furthermore, also in the long-term torture test of 10,000 sheets, the fluidity and the property in which change was stabilized by image concentration few were shown. Moreover, also in the imprint, the inside omission was level which is satisfactory practically, and imprint effectiveness was 90%. Moreover, filming of the toner to a photo conductor and a middle imprint belt was also the level which is satisfactory practically. However, the omission occurred during filming of a photo conductor, or an imprint, and the toner of TM-5, TY-5, and TB-4 also generated many fogging.

[0218] Next (table 9), the offset nature in an elevated temperature was estimated as the permeability when fixing a two or more coating weight 0.4 g/cm solid image to an OHP form by the fixing assembly which does not apply oil at 170 degrees C. Process speed was 100 mm/s, and permeability is a spectrophotometer U-3200 (Hitachi), and measured the permeability of 700nm light. The result of fixable, offset-proof nature, and conservation stability is shown.

[0219]

[A table 9]

トナー	透過率 (%)	オフセット未発生温度域 (°C)	貯蔵安定性テスト
TM1	88.5	130-200	○
TM2	86	130-200	○
TM3	90.2	130-210	○
TM4	87.2	140-200	○
TM5	88	130-170	×
TY1	89.5	130-200	○
TY2	87.2	130-190	○
TY3	90.5	130-205	○
TY4	88.9	130-200	○
TY5	86.4	130-180	×
TC1	88.4	130-210	○
TC2	84.6	130-200	○
TC3	90.8	130-210	○

[0220] Fixable [ good ] was shown in the fixing roller with which OHP translucency shows 80% or more, and non-offsetting temperature width of face does not use 40-60K, and oil, either. Moreover, most condensation was not seen in 50 degrees C and the conservation stability of 24 hours. However, the lump arose by the storage stability test, and the toner of TM-5 and TY-5 brought a result also with a narrow non-offsetting temperature region.

[0221]

[Effect of the Invention] As mentioned above, according to this invention, it becomes possible by using a specific fluorine content polymer as a fixing assistant to realize oilless fixing which coexistence of high translucency and offset-proof nature is achieved, and does not carry out oil spreading.

[0222] Furthermore, the hydrophobic silica of the positive electrification nature of a toner parent and reverse electrification is \*(ed) outside. By furthermore using a negative electrification nature silica, low resistance metallic-oxide impalpable powder, and a metal acid chloride system particle for a hydrophobic silica, mixing The toner condensation seen with the toner which carried out fluorine content polymer combination, the image concentration fall by fault electrification by long-term continuous duty, Fogging under low-humidity/temperature can be prevented, the dispersibility of a fixing assistant is raised, it has uniform electrification distribution, and it becomes possible to continue outputting the image property stabilized even if it used it over a long period of time.

[0223] Moreover, even if it uses it for the 1 component developing-negatives method of a contact process again, neither the heat welding of a toner nor condensation is produced, but the stable development nature can be maintained.

[0224] Moreover, the inside omission at the time of an imprint and spilling are prevented by the conductive elastic roller and the electrophotography method using a middle imprint object, and it becomes possible to acquire high imprint effectiveness.

[0225] Moreover, also in the long-term use under highly humid, filming of a photo conductor and a middle imprint object can be prevented.

[0226] Moreover, even if it recycles a waste toner, there are not the amount of electrifications of a developer and a fluid fall, an aggregate is not produced, but reinforcement is attained, recycle development is enabled, and the re-activity of earth environmental pollution prevention and a resource can be enabled.

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[Translation done.]

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**DESCRIPTION OF DRAWINGS**

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[Brief Description of the Drawings]

[Drawing 1] The cross section showing the configuration of the electrophotography equipment used in the example of this invention

[Drawing 2] The cross section showing the configuration of the electrophotography equipment used in the example of this invention

[Drawing 3] The cross section showing the configuration of the middle imprint belt unit used in the example of this invention

[Drawing 4] The cross section showing the configuration of the development unit used in the example of this invention

[Description of Notations]

2 Middle Imprint Belt Unit

3 Middle Imprint Belt

4 1st Imprint Roller

5 2nd Imprint Roller

6 Tension Roller

11 Photo Conductor

12 3rd Imprint Roller

17Bk(s), 17C, 17M, 17Y Image formation unit

18 Image Formation Unit Group

21 Image Formation Location

22 Laser Signal Light

35 Laser Beam Scanner Section

38 Mirror

308 Carrier

305 Development Sleeve

306 Doctor Blade

307 Magnet Roll

314 Cleaning Blade

312 Cleaning Box

311 Waste Toner

313 Waste Toner Duct

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[Translation done.]

## \* NOTICES \*

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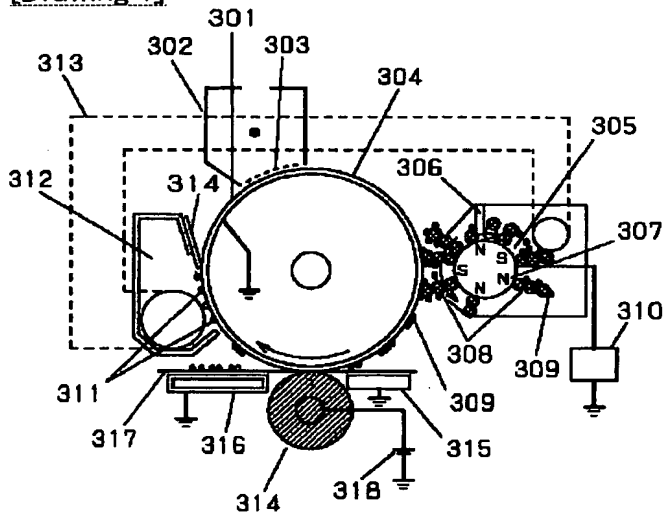
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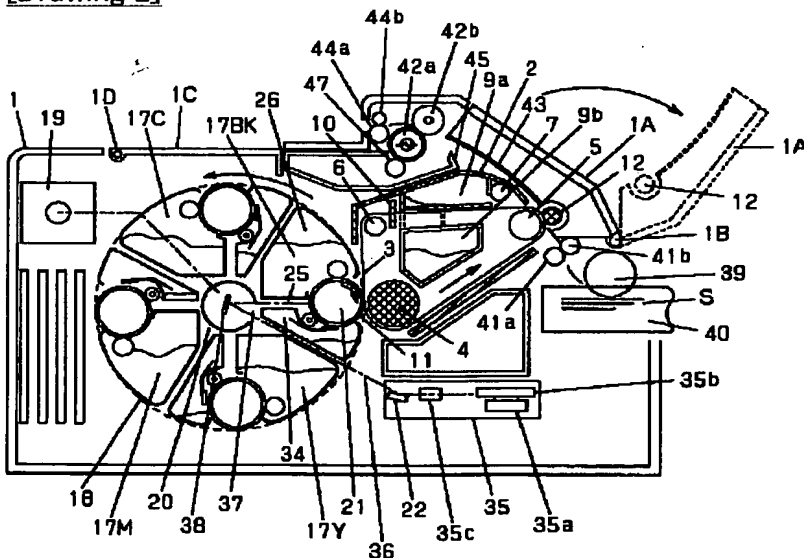
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## DRAWINGS

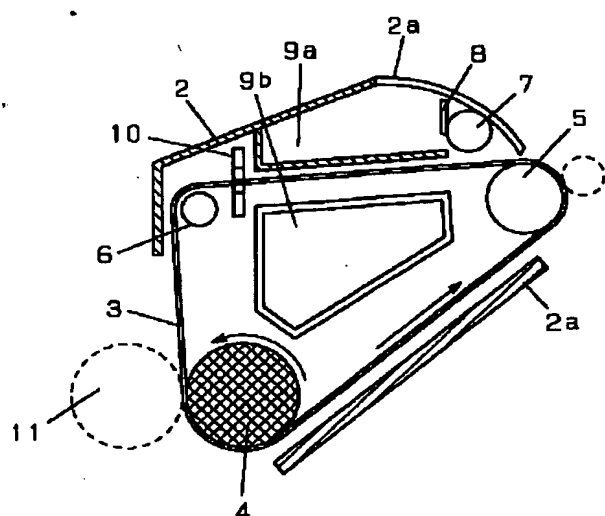
[Drawing 1]



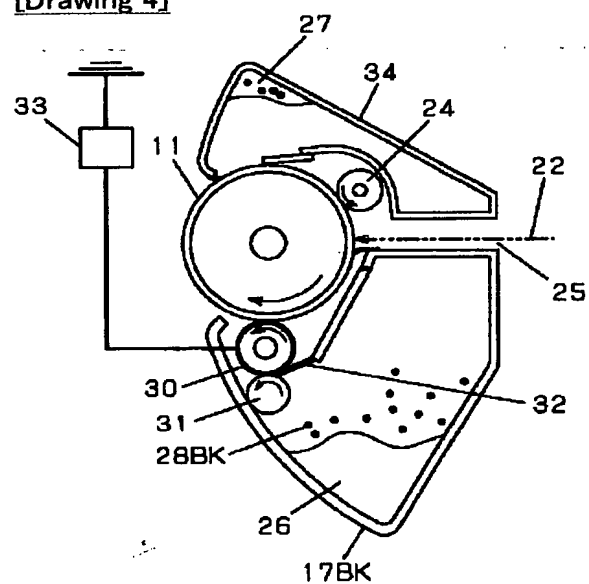
[Drawing 2]



[Drawing 3]



[Drawing 4]



[Translation done.]